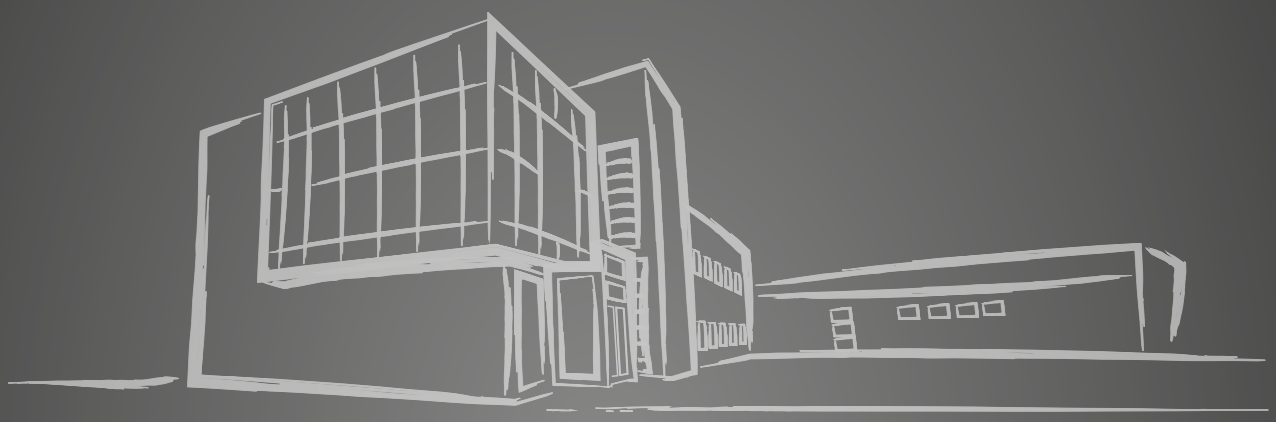
INVADO® doors

edition 11

DOOR CATALOGUE

ARBONIA Group

We open dreams...



With your needs in mind.

Nowadays we live in a constant rush, trying to find peace, beauty and a safe refuge at home and in the places where we live. A sense of security and harmony definitely improve everyday quality of life. INVADO understands and respects these needs. Being one of the most rapidly. As one of the most rapidly developing manufacturers of door joinery and skirting boards in Poland, we do our best to give you the best products to meet your needs, to give you products with high, individual aesthetics and the best possible usability features. functional features. INVADO is also a leading supplier of components for the furniture industry. Its market position is being built on the basis of over twenty-five years of experience and continuous investment in technology, people and quality improvement.

INVADO® doors

Quality above all
INVADO continually strives to ensure optimal quality of its products, taking into account the individual needs of users. Quality is paramount - this is the basic issue in the design phase and remains the common denominator for all production processes. ISO 9001: 2015 certificate provides such an approach to the issue of quality. All INVADO products meet European standards. The high level of products and services next to the price and delivery time is the primary objective of the Company, ensuring its perception as a trusted partner.

INVADO Technology
Production of door leaves and door frames is the strongest point of INVADO offer, therefore a major breakthrough in the Company's activity was the implementation of innovative production technology of foiled doors (INVADO Technology). A characteristic feature of this technology is foiling of surfaces without connecting of foil on rebate edges. Due to this method the edge looks aesthetically and is also more resistant to damage. In principle there is no possibility of breaking off the foil, because the connection of foil is placed in the inner edge of the rebate - invisible to the eye. „Technology of foiling flat doors in the mass production system" is used since 2007 in case of all foiled doors. In addition – off-rebate foiling makes the INVADO doors as the only ones on the market have rounded edges, safe for adults and children hands. Now thanks to the innovative method of doors' production, INVADO is among the most technologically advanced companies in Europe.

Hygienic certificates
Certification aims to prevent the introduction into general use of materials and products hazardous to health and life of users or limit the allowable scope and method of their application for the elimination of health risks. All INVADO products have hygienic certificates:

- **Foiled interior door leaves hygienic – certificate No. 348/322/353/2020;**
- **Foiled interior door frames hygienic – certificate No. 170/322/193/2012;**

Technical Approvals and National Technical Assessments:
Technical Approvals (until the end of their term) and National Technical Assessments, issued by Building Research Institute, are the decisions to admit the use of building materials and products. In accordance with the Construction Products Act of 16 April 2004, as amended (unified text: Journal of Laws of 2016, item 1570), the products to which the Technical Approvals and National Technical Assessments relate, may be placed on the market and can be used in construction. INVADO Company assessed and verified the constancy of performance, made a national declaration of performance and labeled the products with a construction mark in accordance with the applicable regulations. INVADO's Technical Approvals and National Technical Assessments:

- **Interior flat and glass doors - ITB-KOT-2017/0313 edition 1;**
- **Modular interior doors - ITB-KOT-2017/0003 edition 1;**
- **Folding, swinging and sliding interior doors - ITB-KOT-2018/0296 edition 1;**
- **Technical doors GUARDIA EI30 and EI60 (wooden interior entrance doors of HALSPAN system) - ITB-KOT-2018/0407 edition 1;**
  National Certificate Of Stable Performance AC 158-UWB-W1355;
- **Technical doors IGNIS - ITB-KOT-2018/0599 edition 1, National Certificate Of Stable Performance AC 158-UWB-W1337;**
- **Interior entrance doors EGIDA with increased resistance to breaking-in - ITB-KOT-2018/0598 edition 1;**
- **Adjustable door frames for interior doors - ITB-KOT-2019/1221 edition 1;**
- **Block door frames for interior doors OB3 type P - ITB-KOT-2017/0312 edition 1;**
- **Door frames SARA-PRO for interior doors - ITB-KOT-2019/1076 edition 1.**

CERTIFICATES AND AWARDS:

GOOD BRAND 2019 AND 2021
An independent group of experts has confirmed that the products signed with the logo INVADO logo are characterized by: quality, trust and reputation. These three guidelines decide on that selected brands are among the distinguished brands. We are proud and grateful. At the same time we would like to thank our Customers for the trust, which by choosing INVADO doors for your dream interiors, Business Partners for fruitful cooperation, recommendation and support, and all INVADO employees for jointly building a good brand at every stage of its creation. at every stage of its creation.

CONSUMER'S LAUREL
INVADO brand has been recognized by Polish consumers and honored with the prestigious Consumer's Laurel emblem.

VOC
The VOC certification tests the emission of volatile organic compounds released from an object and, depending on the results obtained, the tested sample is assigned a class performances, ranging from A + (best) and class C the worst). The possession of the VOC certifies that the product does not release harmful for health substances inside the home such as formaldehyde and benzene, a carcinogenic elements that unfortunately are often contained in paints and materials used on windows.

ISO 9001
Company INVADO applies to the Quality Management System and fulfills requirements of: PN-EN ISO 9001:2015 in scope of: designing, production and sale of furniture components and finishing profiles, interior doors made of wood and woodbased materials and technical doors.

FSC®
Control of Product Origin and environmental protection are the leading elements of the INVADO's development strategy. This is confirmed by an international certificate issued by the Forest Stewardship Council® and obtained by the company in 2007.
Ask for FSC® certified products in our range.

The mark of responsible forestry

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FOILED AND MODULAR DOORS:

FOILED DOORS

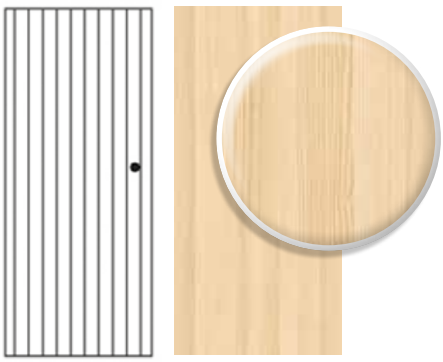
Visually **foiled doors** are lighter than modular ones, which is combined with their stability. Construction: frame made of MDF board or finger joint pinewood. Filling : "honey comb" or tubular chipboard, which can be ordered at extra charge. The frame with filling is covered with 3 mm-thick HDF board from both sides and wrapped into decorative foil. For installation of filling elements in these doors, the glazing bars of different profiles are used.

MODULAR DOORS

Construction of **modular doors**: 2 vertical elements, upper and lower horizontal elements. Filling: MDF panels of different thickness or glass 4 mm- thick. For each model you can select a decorative foil. Glasses and other filling elements in these door leaves are not installed using glazing bars, but at the same time with all the construction elements, which greatly improves their stability.

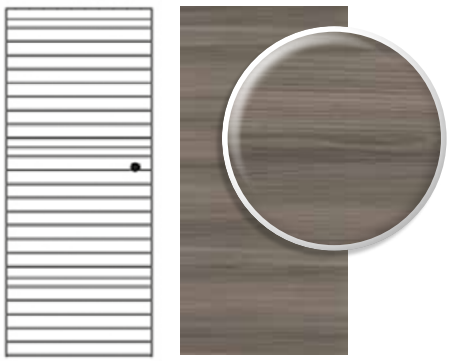
FOILS - TYPES OF WOOD STRUCURE (GRAINING):

Structures of INVADO foils can be divided into 3 categories:



UNIDIRECTIONAL FOIL WITH VERTICAL STRUCTURE:

Most of INVADO foils is available in this type of structure. Exceptions: Chestnut, Elm (ENDURO), Italian oak and Severo oak (ENDURO 3D).



UNIDIRECTIONAL FOIL WITH HORIZONTAL STRUCTURE:

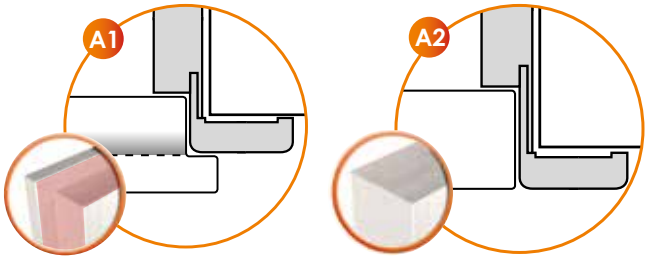
Currently in INVADO offer there are two foils with the structure. These are: Italian oak and Severo oak (ENDURO 3D).

BIDIRECTIONAL FOIL WITH VERTICAL AND HORIZONTAL STRUCTURE:

The foil joining two above types of structure. There are two foils in INVADO offer joining these types of structure. These are: Chestnut and Elm (ENDURO).

These 3 types of foils can be applied in case of foiled doors only. In case of modular doors, due to different construction, the structures of vertical and horizontal elements are different.

REBATED AND NON-REBATED DOORS:



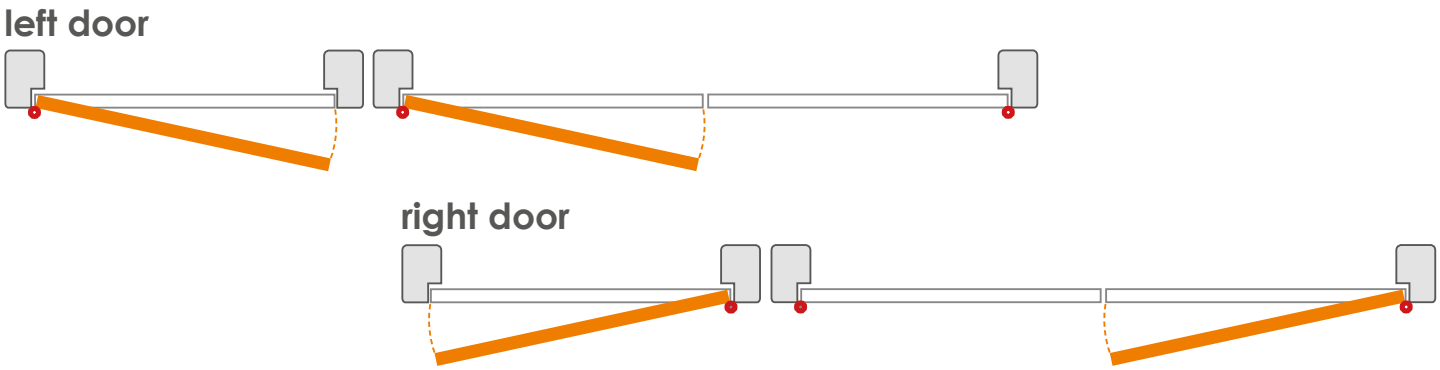
rebated door

non-rebated door

The edge of **rebated door** leaf is finished with a rebate (highlighted in red on the picture A1), which is placed on a door frame, when the door is closed. Door leaf produced in this way does not fit flush with a door frame.

The edge of **non-rebated door** leaf has no additional finishing, i.e. this is a flat surface. Door leaf produced in this way fits flush with a door frame (A2).

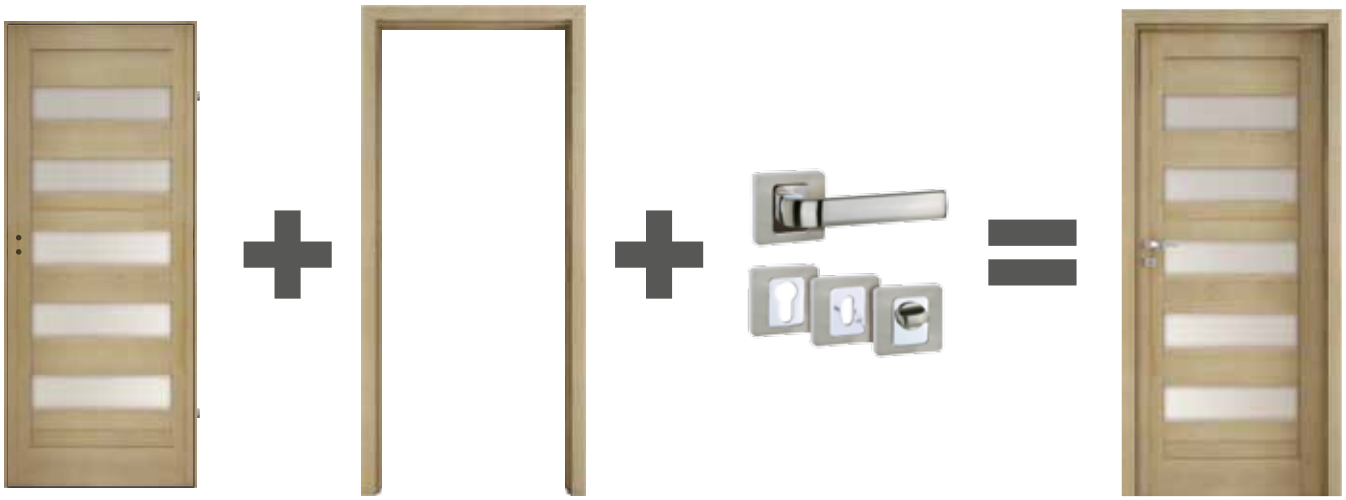
LEFT AND RIGHT DOOR:



Before buying a door, this is worth considering in which direction it should be open. For safety reasons, the bathroom or kitchen door should be installed in this way to be open to the outside. In other areas this is dependent on the convenience of users and the layout of apartment or house. The next step is to determine which door we are looking for: right or left. What does it mean? If the hinges are installed on the right side of a door frame, that means we need a right door, if the opposite – we have to select the left door. So before going to the store it is worth to reconsider this question and write down a list of needed right and left doors, and for each of them to determine the direction of opening.

CALCULATION OF DOOR PRICE:

In most cases, the prices quoted are prices per door leaf without a door frame and door handle (exceptions are: GUARDIA, SONUS, SLIDING SYSTEMS). In order to obtain the full price of the door set, you have to use the following calculation:



door leaf price + **door frame price** + **handle price** = **door set price**

LEGEND

Please note the annotations marked with the following icons. They contain important information related to a door leaf model.

ICONS REFERRING TO POSSIBLE OPTIONS OF DOOR LEAVES EXECUTION:

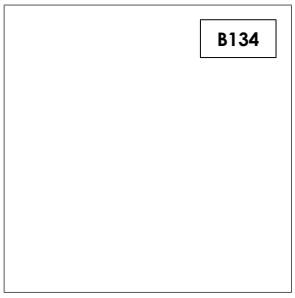
REBATED | NON-REBATED doors · SINGLE | DOUBLE doors · doors with VENTILATION · SLIDING SYSTEM OPTION · ACOUSTIC INSULATION · FIRE RESISTANCE · SMOKE PROTECTION · ANTI-BURGLARY RESISTANCE

AVAILABLE **DECORS**

ENDURO foil

intensity of use: ●●●○○

Classification MEDIUM 1: Foil of high-quality design and very good imitation of natural wood structure. Very high strength parameters.
Intended for: buildings and living quarters with a wide range of use.



lindo (white)

beech

oak

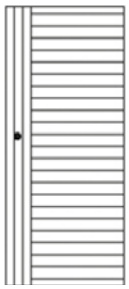
walnut

coimbra

ebony

autumn oak

Bidirectional foil (vertical + horizontal)



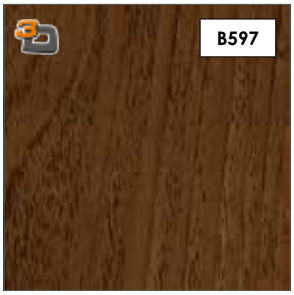
chestnut

elm

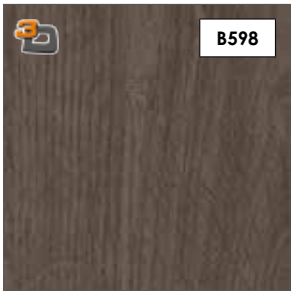
ENDURO 3D foil

intensity of use: ●●●○○

precious oak



classic walnut



ashy oak

anthracite

european oak

italian oak

severo oak

Unidirectional foil (horizontal)

AVAILABLE **GLASSES**

transparent

satinato

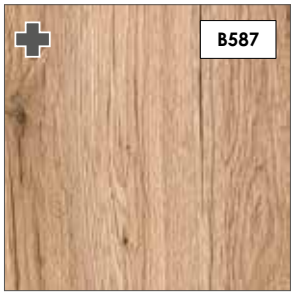
contrasto

INDIVIDUAL BATCHES OF GLASS MAY VARY IN SHADE

ENDURO PLUS foil

intensity of use: ●●●○○

cedar forte



naturo oak

snowy oak

retro oak

spring oak

winter oak

siberian larch

ECO-VENEER FORTE

intensity of use: ●●●●●

Classification ECO-VENEER FORTE - high quality laminate in modern colors, very high strength parameters.
CPL - foil in modern colors. **Intended for:** hotels, offices, public buildings.

duro walnut

eterno oak

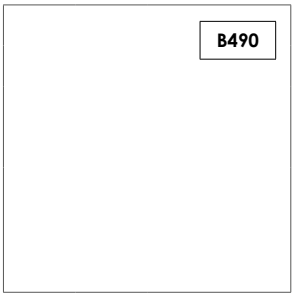
grey oak

ECO-VENEER CPL

intensity of use: ●●●●●

dark coimbra

bright chestnut



white

NEW COLOURS OF DOOR FRAMES

ENDURO POLI foil

Classification: high quality polypropylene foil is characterised by excellent strength properties.
Intended for: buildings and living quarters with a wide range of use

black

Only available as a door frame colour for:

- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

Can be combined with all models and colors of interior doors INVADO

nero

master carre

chinchila

collection of **MODULAR DOORS**

Corato 12
Artano 14
Aversa 14
Mirror 16
Lago 18
Pasaro 20
Vinadio 22
Fossano 24
Imperia 26
Destino Unico 28
Livata 30
Versano 32
Nogaro 34
Tamparo 36
Linea Forte 38
Capena Inserto 40
Martina 42
Domino 44
Bianco 46
Larina 48
D'Artagnan 50

Corato NEW

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
naturo oak [B587] / black [B726]

Corato 1

Corato 2

Corato 3

Corato 4

Corato 5

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil

B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1 • filling element: panel 22 mm-thick
2 • filling element: panel or glass depending on the model (4 mm-thick)
3 • the frame is made of MDF board
- the upper frame element is 350 mm high, the lower frame element is 400 mm high mm
4 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

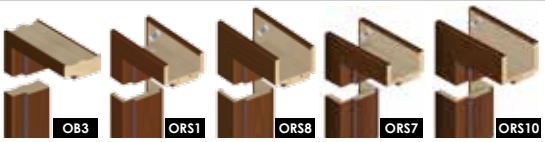
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Artano and Aversa NEW

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
ARTANO: autumn oak [B706] | AVERSA: naturo oak [B587] / black [B726]

Artano 1

Artano 2

Aversa 1

Aversa 2

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil

B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel 16 mm-thick (Artano) / 22 mm-thick (Aversa)
2. filling element: panel or glass depending on the model (4 mm-thick)
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

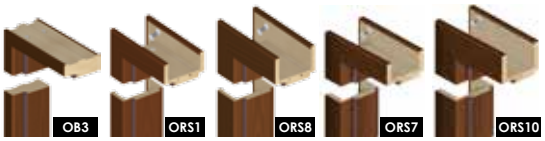
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Mirror

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
autumn oak [B706]

AVAILABLE DECORS

ENDURO foil

B402 coimbra, B406 ebony, B706 autumn oak

ENDURO 3D foil

B541 precious oak, B597 classic walnut, B598 ashy oak, B637 anthracite, B639 european oak

ENDURO PLUS foil

B462 cedar forte, B587 naturo oak, B596 snowy oak, B638 retro oak, B705 spring oak, B707 winter oak, B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut, B474 eterno oak, B476 grey oak

ECO-VENEER CPL

B542 dark coimbra, B543 bright chestnut, B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel (6 mm-thick)
2. filling element: mirror (4 mm-thick)
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

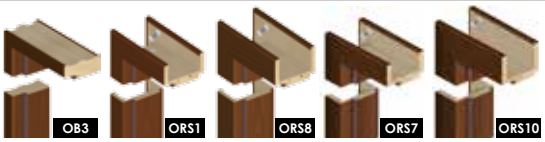
STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE DOOR FRAMES



- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Lago

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS
NON-REBATED DOORS
SINGLE DOORS
DOUBLE DOORS
DOORS FOR **SLIDING SYSTEMS**
DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
winter oak [B707]

Lago 1

Lago 2

Lago 3

Lago 4

AVAILABLE DECORS

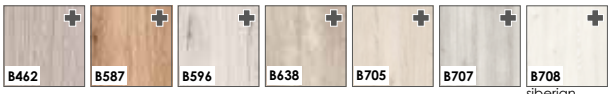
ENDURO foil

B402 coimbra | B406 ebony | B706 autumn oak

ENDURO 3D foil

B541 precious oak | B597 classic walnut | B598 ashy oak | B637 anthracite | B639 european oak

ENDURO PLUS foil



B462 cedar forte | B587 naturo oak | B596 snowy oak | B638 retro oak | B705 spring oak | B707 winter oak | B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut | B474 eterno oak | B476 grey oak

ECO-VENEER CPL

B542 dark coimbra | B543 bright chestnut | B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel 22 mm-thick
2. filling element: panel or glass depending on the model (4 mm-thick)
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

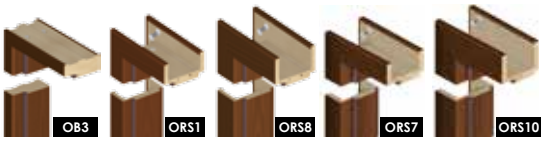
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 | ORS1 | ORS8 | ORS7 | ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Pasaro

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
autumn oak [B706]

Pasaro 1

Pasaro 2

Pasaro 3

Pasaro 4

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil

B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1 • filling element: panel 22 mm-thick
2 • filling element: panel or glass depending on the model (4 mm-thick)
3 • the frame is made of MDF board
- the upper frame element is 350 mm high, the lower frame element is 400 mm high mm
4 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

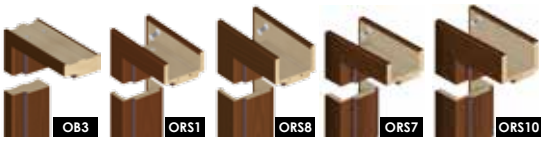
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Vinadio

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
white [B490]

AVAILABLE DECORS

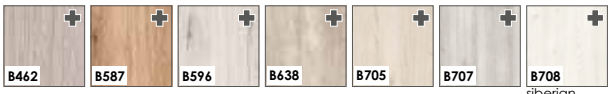
ENDURO foil

B402	B406	B706
coimbra	ebony	autumn oak

ENDURO 3D foil

B541	B597	B598	B637	B639
precious oak	classic walnut	ashy oak	anthracite	european oak

ENDURO PLUS foil



B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel 22 mm-thick
2. filling element: panel or glass depending on the model (4 mm-thick)
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

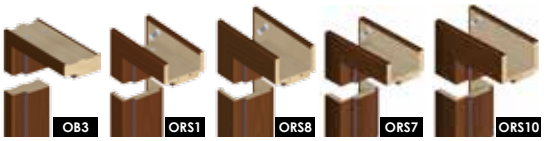
ADDITIONAL OPTIONS AT EXTRA CHARGE

- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Fossano

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
cedar forte [B462]

Fossano 1

Fossano 2

Fossano 3

Fossano 4

Fossano 5

Fossano 6

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil

B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel 22 mm-thick
2. filling element: panel or glass depending on the model (4 mm-thick)
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

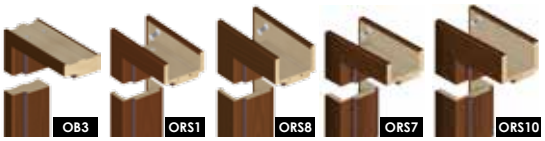
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Imperia

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
ashy oak [B598]

Imperia 1

Imperia 2

Imperia 3

Imperia 4

AVAILABLE DECORS

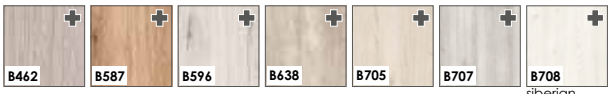
ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil



B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1 • filling element: panel 22 mm-thick
2 • filling element: panel or glass depending on the model (4 mm-thick)
3 • the frame is made of MDF board
- the upper frame element is 350 mm high, the lower frame element is 400 mm high mm
4 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

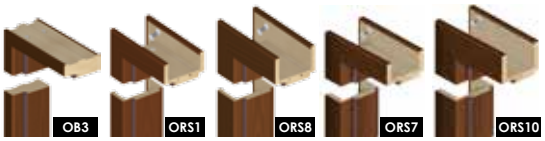
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Destino Unico

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
naturo oak [B587]

Destino Unico 1

Destino Unico 2

Destino Unico 3

Destino Unico 4

Destino Unico 5

One of the most popular series of INVADO doors - DESTINO UNICO - has been awarded a "Gold Medal". These door leaves are a bold combination of colors, that allows to create intriguing, stylized interiors.
Therefore we had no doubt, that this is the series to be reported to the prestigious "Gold Medal" contest, organized at the International Poznań Fair BUDMA. The IPF "Gold Medal" is one of the most recognizable awards in the Polish market, which is awarded to innovative products of the highest quality. We are proud and we thank to all those involved in the production and sale of doors Destino Unico.

AVAILABLE DECORS

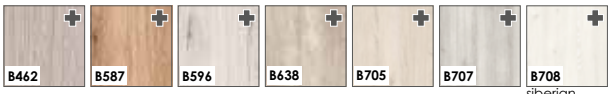
ENDURO foil

coimbra, ebony, autumn oak

ENDURO 3D foil

precious oak, classic walnut, ashy oak, anthracite, european oak

ENDURO PLUS foil



cedar forte, naturo oak, snowy oak, retro oak, spring oak, winter oak, siberian larch

ECO-VENEER FORTE

duro walnut, eterno oak, grey oak

ECO-VENEER CPL

dark coimbra, bright chestnut, white

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel or glass depending on the model (4 mm-thick)
2. filling element: panel 22 mm-thick
3. the frame is made of MDF board
4. double-sides glass insert - 80 mm width
5. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

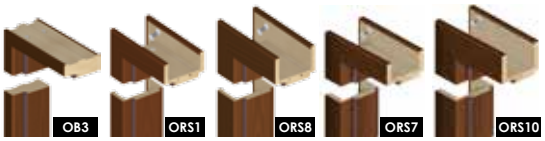
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

AVAILABLE COLORS OF GLASS INSERT: :

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Livata

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS

SINGLE DOORS

DOUBLE DOORS

DOORS FOR **SLIDING SYSTEMS**

DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
retro oak [B638]

Livata 1

Livata 2

Livata 3

Livata 4

AVAILABLE DECORS

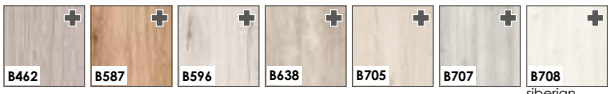
ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil



B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel or glass depending on the model (4 mm-thick)
2. filling element: panel 22 mm-thick
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

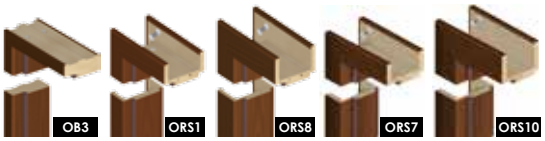
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Versano

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
white [B490]

AVAILABLE DECORS

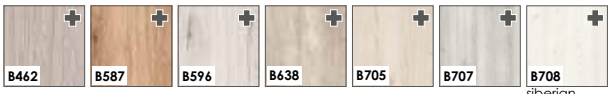
ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil



B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel 22 mm-thick
2. filling element: panel or glass depending on the model (4 mm-thick)
3. the frame is made of MDF board, the upper frame element is 350 mm high, the lower frame element is 400 mm high
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

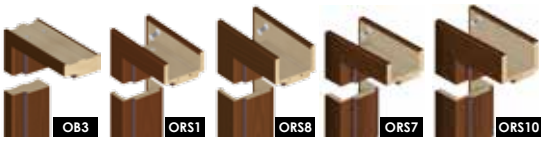
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Nogaro

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
european oak [B639]

Nogaro 1

Nogaro 2

Nogaro 3

Nogaro 4

AVAILABLE DECORS

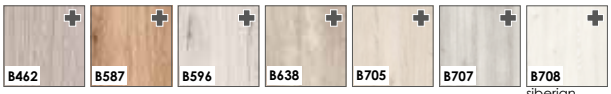
ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil



B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel 22 mm-thick
2. filling element: panel or glass depending on the model (4 mm-thick)
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

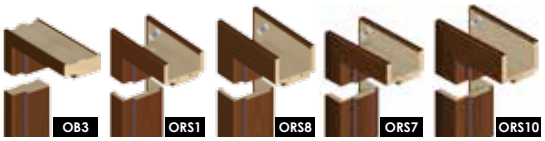
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Tamparo

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
siberian larch [B708]

Tamparo 1

Tamparo 2

Tamparo 3

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil

B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel or glass depending on the model (4 mm-thick)
2. filling element: panel 22 mm-thick
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

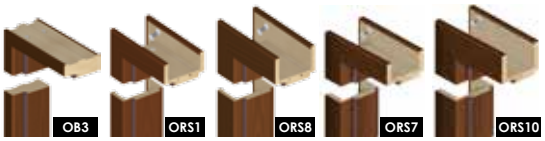
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Linea Forte

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
spring oak [B705]

Linea Forte 1

Linea Forte 2

Linea Forte 3

Linea Forte 4

Linea Forte 5

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil

B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel 22 mm-thick
2. filling element: panel or glass depending on the model (4 mm-thick)
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

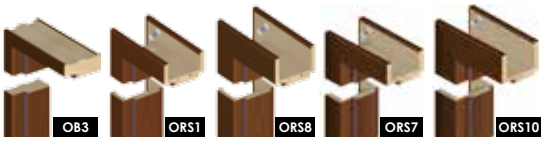
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Capena Inserto

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS

SINGLE DOORS

DOUBLE DOORS

DOORS FOR **SLIDING SYSTEMS**

DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
anthracite [B637]

AVAILABLE DECORS

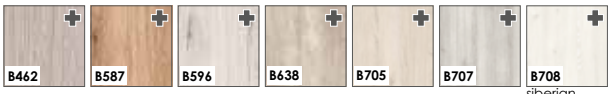
ENDURO foil

B402	B406	B706
coimbra	ebony	autumn oak

ENDURO 3D foil

B541	B597	B598	B637	B639
precious oak	classic walnut	ashy oak	anthracite	european oak

ENDURO PLUS foil



B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel or glass depending on the model (4 mm-thick)
2. filling element: panel 22 mm-thick
3. the frame is made of MDF board
4. ALU strip - 8 mm
5. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

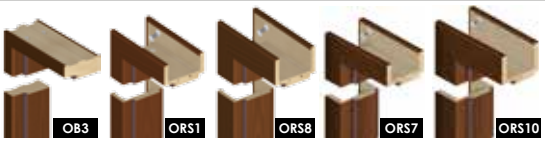
ADDITIONAL OPTIONS AT EXTRA CHARGE

- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Martina

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
spring oak [B705]

Martina 1

Martina 2

Martina 3

Martina 4

Martina 5

AVAILABLE DECORS

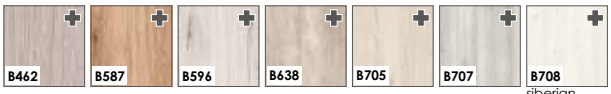
ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil



B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel or glass depending on the model (4 mm-thick)
2. filling element: panel 22 mm-thick
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

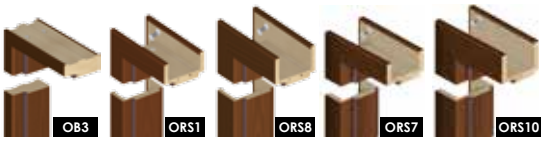
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Domino

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
ashy oak [B598]

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

ENDURO PLUS foil

B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: panel 10 mm-thick
2. filling element: panel or glass depending on the model (4 mm-thick)
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

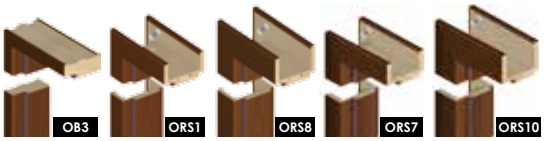
- door without a key hole — **no extra charge**
- door width "100"
- additional hinge in door width from "60" - "80"
- additional hinge in non-rebated door - with a door frame — **door frame additional options - page 97**
- caps for hinges (chrome, satin chrome, brass, black)
- ventilation undercut
- PVC ventilation sleeves
- metal ventilation sleeves, round (chrome, brass)
- metal ventilation sleeves, square (chrome, nickel)
- door made in non-rebated version for sliding systems
- door made in non-rebated version
- double door
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)
- automatic door bottom seal, widths "60" - "100"
- aluminum thresholds, widths: "60" - "100"

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

- **satinato** - tempered glass — **standard - no extra charge**

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**
- **[ORS7] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide — **info - page 97**
- **[ORS10] -** adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide — **info - page 97**
- **ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES** — **info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Bianco

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR: white [B490]

AVAILABLE DECORS

ECO-VENEER CPL

B490

CONSTRUCTION

1. filling element: MDF board (33 mm-thick)
2. filling element: panel (10 mm-thick) or glass (4 mm-thick) depending on the model
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
additional hinge in non-rebated door - with a door frame	door frame additional options - page 97
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
metal ventilation sleeves, round (chrome, brass)	
metal ventilation sleeves, square (chrome, nickel)	
door made in non-rebated version for sliding systems	
door made in non-rebated version	
double door	
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
automatic door bottom seal, widths "60" - "100"	
aluminum thresholds, widths: "60" - "100"	

[B726] black

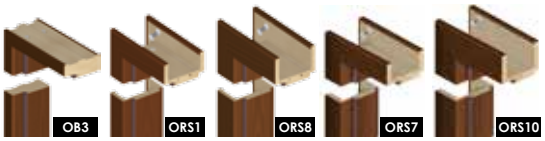
ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato - tempered glass		standard - no extra charge
longer execution time	**nero** - for models with numbering "2"	at extra charge
longer execution time	**nero** - for models with numbering "3"	at extra charge
longer execution time	**contrasto** - for models with numbering "2"	at extra charge
longer execution time	**contrasto** - for models with numbering "3"	at extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Larina

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **NON-REBATED** DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
naturo oak [B587]

Larina NEVE 1

Larina NEVE 2

Larina NEVE 3

Larina SATI 1

Larina SATI 2

Larina SATI 3

Larina FIORI 1

Larina FIORI 2

Larina FIORI 3

Larina NUBE 1

Larina NUBE 2

Larina NUBE 3

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil

B541 precious oak · B597 classic walnut · B598 ashy oak · B637 anthracite · B639 european oak

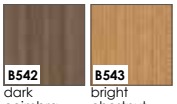
ENDURO PLUS foil

B462 cedar forte · B587 naturo oak · B596 snowy oak · B638 retro oak · B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · B476 grey oak

ECO-VENEER CPL



B542 dark coimbra · B543 bright chestnut

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. filling element: MDF board (35 mm-thick)
2. filling element: panel (10 mm-thick) or glass (4 mm-thick) depending on the model
3. the frame is made of MDF board
4. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
additional hinge in non-rebated door - with a door frame	door frame additional options - page 97
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
metal ventilation sleeves, round (chrome, brass)	
metal ventilation sleeves, square (chrome, nickel)	
door made in non-rebated version for sliding systems	
door made in non-rebated version	
double door	
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
automatic door bottom seal, widths "60" - "100"	
aluminum thresholds, widths: "60" - "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

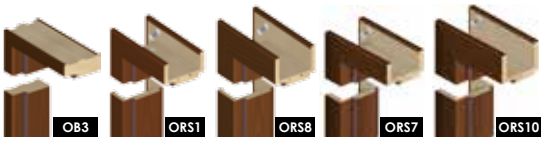
satinato

nero

contrasto

satinato - tempered glass		standard - no extra charge
longer execution time	**nero** - for models with numbering "2"	at extra charge
longer execution time	**nero** - for models with numbering "3"	at extra charge
longer execution time	**contrasto** - for models with numbering "2"	at extra charge
longer execution time	**contrasto** - for models with numbering "3"	at extra charge

AVAILABLE DOOR FRAMES



OB3 · ORS1 · ORS8 · ORS7 · ORS10

[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

D'Artagnan

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS

NON-REBATED DOORS

SINGLE DOORS

DOUBLE DOORS

DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
siberian larch [B708]

D' Artagnan 1

D' Artagnan INTERO

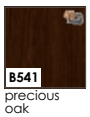
D' Artagnan TONDO

AVAILABLE DECORS

ENDURO foil

B402 coimbra · B406 ebony · B706 autumn oak

ENDURO 3D foil



B541 precious oak

ENDURO PLUS foil

B705 spring oak · B707 winter oak · B708 siberian larch

ECO-VENEER FORTE

B473 duro walnut · B474 eterno oak · grey oak

ECO-VENEER CPL

B542 dark coimbra · B543 bright chestnut · B490 white

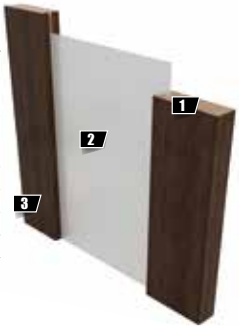
[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. frame is made of finger joint pinewood, covered with MDF and HDF boards
2. filling element: panel (10 mm-thick) or glass (6 mm-thick) depending on the model
3. door leaf covered with ENDURO foil or ECO-VENEER



- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT REBATED DOOR LEAVES

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" and "100"

STANDARD EQUIPMENT NON-REBATED DOOR LEAVES

- **magnetic lock** 90 mm for standard key or WC knob and 85 mm for cylinder lock insert
- **hidden hinges** with regulation 3D in CHROME/MAT color

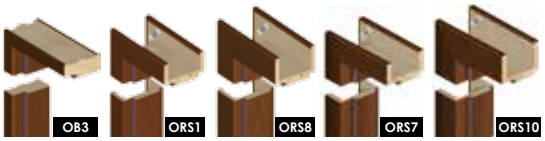
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
additional hinge in non-rebated door	door frame additional options - page 97
caps for hinges	
ventilation undercut (model INTERO)	
door made in non-rebated version	
double door	
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
aluminum thresholds, widths: "60" - "100"	

AVAILABLE GLASSES (THE MATT (ENGRAVED) SIDE OF GLASSIS LOCATED ON THE HINGES SIDE)

satinato - tempered glass		no extra charge
longer execution time	**master carre** - tempered glass	no extra charge
longer execution time	**transparent** - tempered glass	no extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	info - page 95
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	info - page 96
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	info - page 96
[ORS7] - adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	info - page 97
[ORS10] - adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	info - page 97
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	info - page 98 - 99

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

collection of
FOILED DOORS

Salerno 54
Norma Decor 56
Torino 58
Merano 60
Lido 62
Dolce 64
Strada 66
Sagittarius 68
Gemini 70
Virgo 72
Parma 74
Orso 76
Libra 78
Taurus 78

Salerno

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
snowy oak [B596]

Salerno 1

Salerno 2

Salerno 3

Salerno 4

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

ENDURO 3D foil

unidirectional foil **(horizontal)**

B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

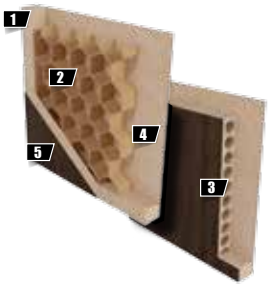
ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

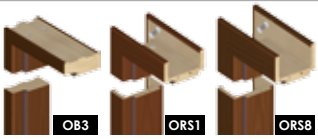
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	standard - no extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Norma Decor

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
lindo [B134]

PORTHOLE in **NORMA DECOR 6**:
available in silver and black colour with the possibility
of using a transparent or satin glass pane
option included in the price of the door leaf

ND2 and ND3 door leaves are available only in white [B134], beech [B136], oak [B224] and walnut [B339]

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

ENDURO 3D foil

unidirectional foil **(horizontal)**

B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

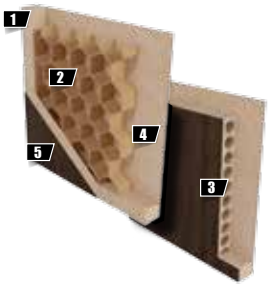
ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

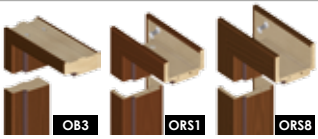
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	
ventilation grid	

AVAILABLE GLASSES THE MATT (ENGRAVED) SIDE OF GLASS - ON THE HINGES SIDE

chinchila	standard - no extra charge
satinato	at extra charge
satinato or transparent - NORMA DECOR 6	no extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Torino

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR: white [B490]

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

ENDURO 3D foil

unidirectional foil **(horizontal)**

B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

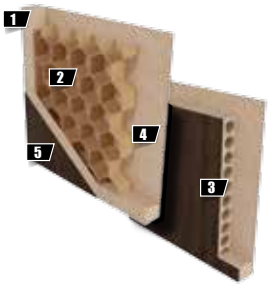
B542	B543	B490
dark coimbra	bright chestnut	white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

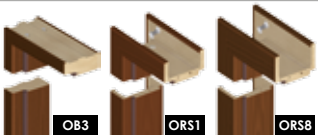
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	standard - no extra charge
chinchila	standard - no extra charge
master carre	at extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Merano

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
walnut [B339]

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

ENDURO 3D foil

unidirectional foil (horizontal)

B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

[B726] black

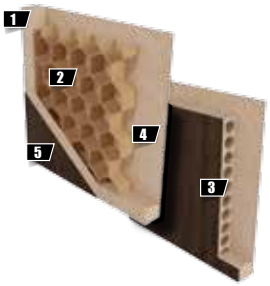
ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. the frame is made of MDF board
2. **standard** filling - "honey comb"
3. **optional** filling - chipboard
4. frame with filling is covered with HDF boards on both sides
5. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"



STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

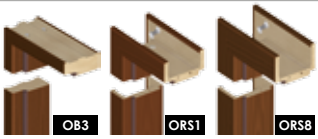
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	standard - no extra charge
chinchila	standard - no extra charge
master carre	at extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Lido

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
anthracite [B637]

Lido 1

Lido 2

Lido 3

Lido 4

Lido 10

Lido 14

Lido 15

Lido 16

Lido 17

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

ENDURO 3D foil

unidirectional foil **(horizontal)**

B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION

1. the frame is made of MDF board
2. **standard** filling - tubular chipboard
3. frame with filling is covered with HDF boards on both sides
4. door leaf covered with ENDURO foil or ECO-VENEER

- ALU strip width - 8 mm
- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

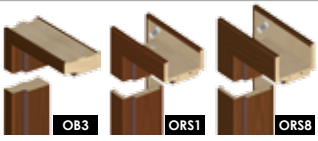
STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	standard
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Dolce

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
winter oak [B707]

Dolce 1

Dolce 2

Dolce 3

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

ENDURO 3D foil

B541	B597	B598	B637	B639
precious oak	classic walnut	ashy oak	anthracite	european oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

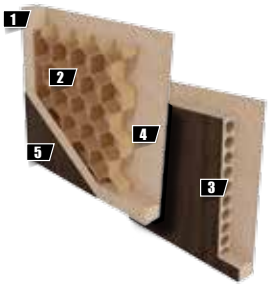
B542	B543	B490
dark coimbra	bright chestnut	white

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

ADDITIONAL OPTIONS AT EXTRA CHARGE

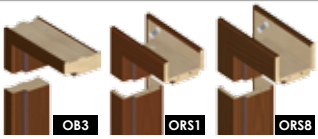
door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" - "100"	
aluminum thresholds, widths: "60" - "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato

satinato	standard - no extra charge

AVAILABLE DOOR FRAMES



OB3 ORS1 ORS8

[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Strada

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
white [B490]

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

bidirectional foil **(vertical + horizontal)**

B288	B373
chestnut	elm

Foil B373
not available in the door leaves width "100" and "200"

[B726] black

ENDURO POLI foil

Only available as a door frame colour for:
- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

ENDURO 3D foil

B541	B597	B598	B637	B639
precious oak	classic walnut	ashy oak	anthracite	european oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

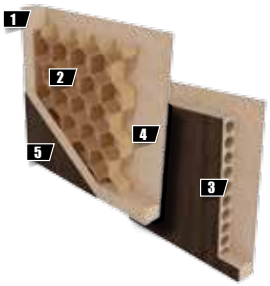
ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

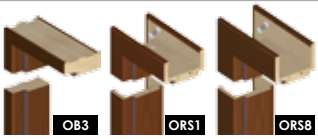
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" - "100"	
aluminum thresholds, widths: "60" - "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	standard - no extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Sagittarius

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

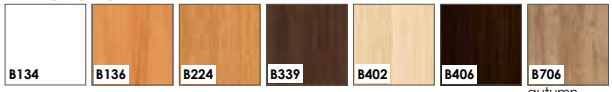
REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
lindo [B134]

AVAILABLE DECORS

ENDURO foil



B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

bidirectional foil **(vertical + horizontal)**

B288	B373
chestnut	elm

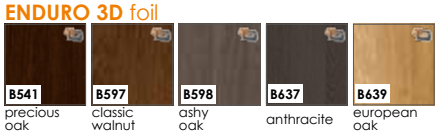
Foil B373
not available in the door leaves width "100" and "200"

ENDURO POLI foil

Only available as a door frame colour for:

- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

ENDURO 3D foil



B541	B597	B598	B637	B639
precious oak	classic walnut	ashy oak	anthracite	european oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

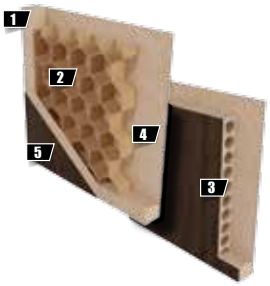
ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

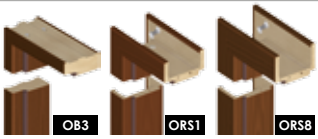
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	**no extra charge**
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" - "100"	
aluminum thresholds, widths: "60" - "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	**standard - no extra charge**

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Gemini

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
winter oak [B707]

Gemini 1

Gemini 2

Gemini 3

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

bidirectional foil **(vertical + horizontal)**

B288	B373
chestnut	elm

Foil B373
not available in the door leaves width "100" and "200"

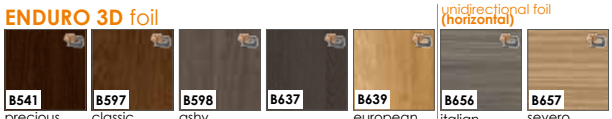
ENDURO POLI foil

Only available as a door frame colour for:

- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

ENDURO 3D foil

unidirectional foil **(horizontal)**



B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

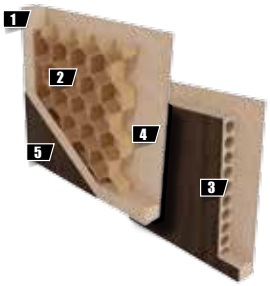
ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

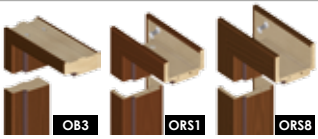
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	standard - no extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Virgo

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
chestnut [B288]

Virgo 1

Virgo 2

Virgo 3

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

bidirectional foil **(vertical + horizontal)**

B288	B373
chestnut	elm

Foil B373
not available in the door leaves width "100" and "200"

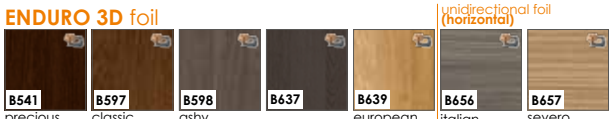
ENDURO POLI foil

Only available as a door frame colour for:

- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

ENDURO 3D foil

unidirectional foil **(horizontal)**



B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

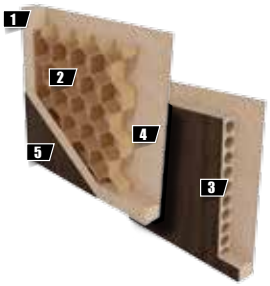
ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

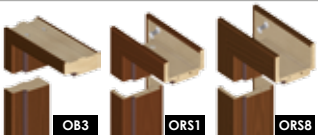
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	standard - no extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Parma

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
italian oak [B656]

Parma 1

Parma 2

Parma 3

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

bidirectional foil **(vertical + horizontal)**

B288	B373
chestnut	elm

Foil B373
not available in the door leaves width "100" and "200"

ENDURO POLI foil

Only available as a door frame colour for:

- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

ENDURO 3D foil

unidirectional foil **(horizontal)**

B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

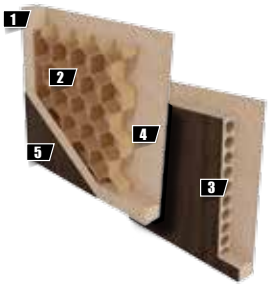
ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

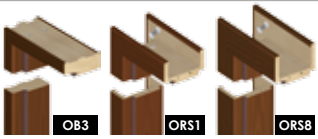
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	**no extra charge**
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	**standard - no extra charge**

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Orso

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
Precious oak [B541]

Orso 1

Orso 2

Orso 3

Orso 4

Orso 5

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

bidirectional foil **(vertical + horizontal)**

B288	B373
chestnut	elm

Foil B373
not available in the door leaves width "100" and "200"

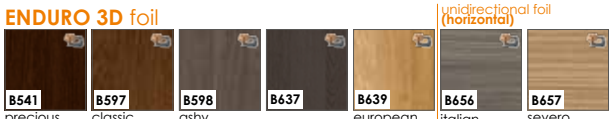
ENDURO POLI foil

Only available as a door frame colour for:

- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

ENDURO 3D foil

unidirectional foil **(horizontal)**



B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

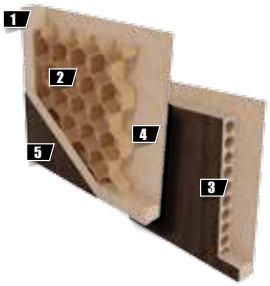
ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

CONSTRUCTION



1 • the frame is made of MDF board
2 • **standard** filling - "honey comb"
3 • **optional** filling - chipboard
4 • frame with filling is covered with HDF boards on both sides
5 • door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

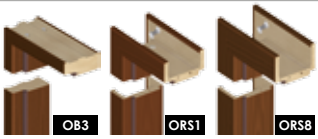
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	standard - no extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Libra and Taurus

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS FOR **SLIDING SYSTEMS** | DOORS WITH **VENTILATION**

WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
LIBRA: anthracite [B637] / TAURUS: chestnut [B288]

Libra

Taurus

door leaves TAURUS are available only in CHESTNUT [B288] and ELM [B373]

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

bidirectional foil **(vertical + horizontal)**

B288	B373
chestnut	elm

Foil B373
not available in the door leaves width "100" and "200"

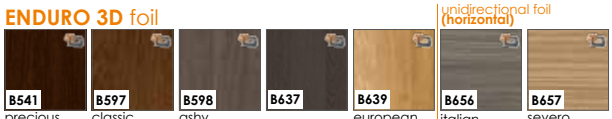
ENDURO POLI foil

Only available as a door frame colour for:

- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

ENDURO 3D foil

unidirectional foil **(horizontal)**



B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

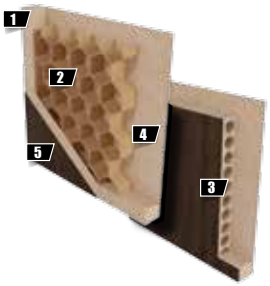
ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

CONSTRUCTION



1. the frame is made of MDF board
2. **standard** filling - "honey comb"
3. **optional** filling - chipboard
4. frame with filling is covered with HDF boards on both sides
5. door leaf covered with ENDURO foil or ECO-VENEER

- side edges and upper edge are foiled
- rounded vertical edges of door leaves **(more info on page 94)**
- in case of double doors, there is a covering strip **(drawing on page 94)**
- width of single doors: "60" - "100" / width of double doors: "120" - "200"

STANDARD EQUIPMENT

- **lock** 72 mm for standard key, WC knob or cylinder lock insert
- **screw-in pivot hinges** 13,5/9 (white zinc) – 2 pcs in door leaves "60" – "80", 3 pcs in door leaves "90" - "100"

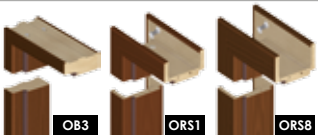
ADDITIONAL OPTIONS AT EXTRA CHARGE

door without a key hole	no extra charge
door width "100"	
additional hinge in door width from "60" - "80"	
caps for hinges (chrome, satin chrome, brass, black)	
ventilation undercut	
PVC ventilation sleeves	
door made in non-rebated version for sliding systems	
double door	
cylinder lock insert 31/36	
tubular chipboard filling	
automatic door bottom seal, widths "60" – "100"	
aluminum thresholds, widths: "60" – "100"	

AVAILABLE GLASSES (THE GLOSSY SIDE OF GLASS IS ON THE HINGES SIDE)

satinato	standard - no extra charge

AVAILABLE DOOR FRAMES



[OB3] - block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm)	**info - page 95**
[ORS1] - adjustable door frame with a flat angle architrave 60 mm-wide	**info - page 96**
[ORS8] - adjustable door frame with a flat angle architrave 80 mm-wide	**info - page 96**
ATTENTION! THE OFFER INCLUDES ALSO METAL DOOR FRAMES	**info - page 98 - 99**

ADDITIONAL INFORMATION:
equipment and accessories - page 104 - 105

Amber

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

SINGLE DOORS

DOORS WITH **VENTILATION**

WATCH ON OUR YOUTUBE CHANNEL:
ASSEMBLY AND INSTALLATION OF AMBER GLASS DOORS

GROUP I

Amber 13

Amber 14

Amber 15

GROUP II

Amber 3

Amber 6

Amber 12

CONSTRUCTION

- GLASS : tempered, 8 mm-thick
- the matt side of glass is on the hinges side
- block or adjustable door frame, 2 hinges
- **GLASS PANEL SHOULD BE ORDERED TOGETHER WITH DOOR FRAME**

ADDITIONAL OPTIONS AT EXTRA CHARGE

- ventilation undercut

LOCK TYPES

1. door handle "hidden", lock without a hole
2. door handle "protrude", lock without a hole
3. standard key lock
4. cylinder lock insert
5. WC lock

AMBER DOORS ARE DIVIDED INTO GROUPS DUE TO THE TYPES OF GLASS DECORATIONS

GROUP I - basic glass (transparent or matte in various shades)	**Amber 13 - *satinato*** glass
	Amber 14 - *transparent* glass
	Amber 15 - *transparent* glass **- *graphite***
GROUP II - decorated glass (*engraving* or *overprint*)	**Amber 3 - *overprint on transparent*** glass
	Amber 6 - *overprint on transparent* glass
	Amber 12 - *engraving on satinato* glass

DIMENSIONS OF GLASS DOORS	"60"	"70"	"80"	"90"
door leaf width	617	717	817	917
door leaf height	(PL) 2027 / 1975 (CZ/SK)			

Studio RONDO

Studio CLASSIC

Studio ARCOS

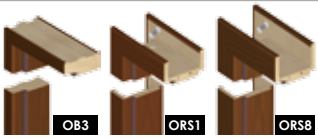
AVAILABLE COLORS

Anodized silver [F150]

Stainless steel [F157]

Black

AVAILABLE DOOR FRAMES



- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide **info - page 96**

Norma Decor and Libra

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

SINGLE
DOORS

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
retro oak [B638]

Folding doors - NORMA DECOR 1

Folding doors - LIBRA

AVAILABLE DECORS

ENDURO foli

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

ENDURO 3D foli

unidirectional foil **(horizontal)**

B541	B597	B598	B637	B639	B656	B657
precious oak	classic walnut	ashy oak	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foli

B462	B587	B596	B638	B705	B707	B708
cedar forte	naturo oak	snowy oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

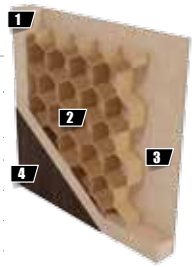
B542	B543	B490
dark coimbra	bright chestnut	white

ENDURO POLI foil

Only available as a door frame colour for:

- **BLOCK DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME,**
- **ADJUSTABLE DOOR FRAME FOR NON-REBATED MODULAR DOORS**

CONSTRUCTION



- folding doors consist of a folding door and a block door frame or adjustable door frame

1	• construction of each half of the folding door consists of a frame made of MDF board or 33 mm thick semi-finished coniferous wood glued in layers.
2	• filling - "honey comb"
3	• frame and filling are covered with 3 mm-thick MDF boards
4	• door leaf covered with ENDURO foil or ECO-VENEER

- each half door leaf has a rabbet along the vertical edge
- both parts of door leaf are joined together with hidden hinges
- the door leaf is connected to the floor with a spigot fixed in the holder, which is bolted to the floor
- the upper part is connected to the door frame with a spigot fixed in the holder, which is mounted in the rail bolted to the upper element of door frame
- the sliding mechanism (trolley), mounted in the rail, stabilizes the door leaf when opening and closing
- rounded vertical edges of door leaves **(more info on page 94)**
- universal door leaf for left or right-hand assembly
- width of single doors "60" - "90"

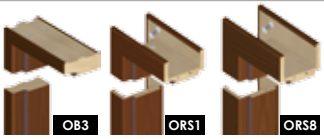
STANDARD EQUIPMENT

- 2 silver round grips in silver color
- 2 hidden hinges in silver colors

AVAILABLE GLASSES (THE MATT SIDE OF GLASS IS ON THE HINGES SIDE)

- **satinato** — **standard - no extra charge**

AVAILABLE DOOR FRAMES



- **[OB3] -** block door frame (possibility to add an architrave 10 x 60 mm or 16 x 80 mm) — **info - page 95**
- **[ORS1] -** adjustable door frame with a flat angle architrave 60 mm-wide — **info - page 96**
- **[ORS8] -** adjustable door frame with a flat angle architrave 80 mm-wide — **info - page 96**

"Pocket" sliding system hidden in the wall

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

NON-REBATED DOORS

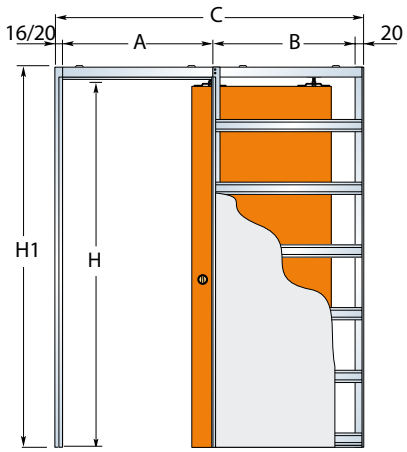
SINGLE DOORS

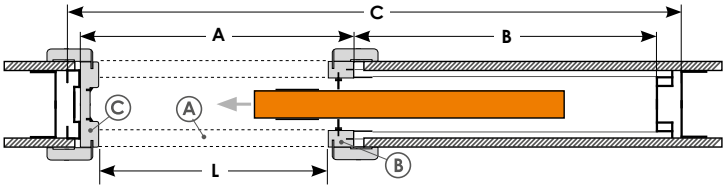
DOUBLE DOORS

DOORS WITH **VENTILATION**

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
eterno oak [B474]

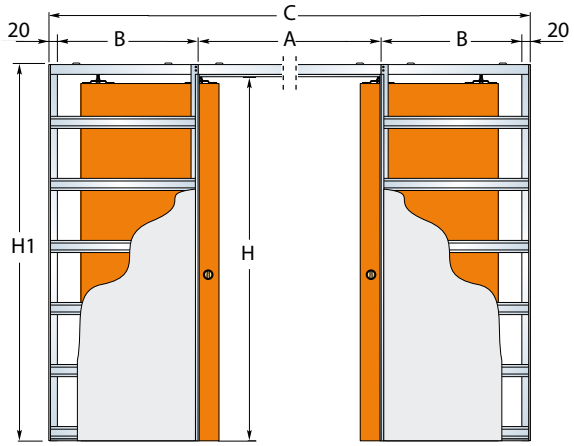
DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM – SINGLE SLIDING SYSTEM

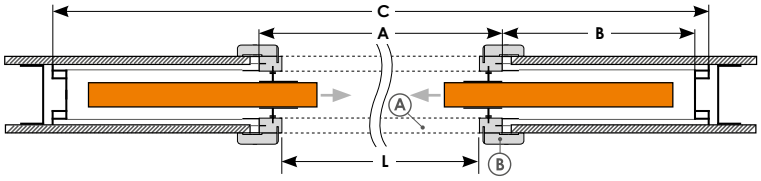




DIMENSIONS OF CASSETTE FOR SINGLE SLIDING SYSTEM (mm)				DOOR LEAF DIMENSIONS		
internal width L x H	outer width C x H1	A	B	wall thickness	width	height
610 x 2075 (PL) / 2025 (CZ-SK)	1346 x 2115 (PL) / 2065 (CZ-SK)	670	640	100 -125	644	2040 (PL) - 1988 (CZ-SK)
710 x 2075 (PL) / 2025 (CZ-SK)	1546 x 2115 (PL) / 2065 (CZ-SK)	770	740		744	
810 x 2075 (PL) / 2025 (CZ-SK)	1746 x 2115 (PL) / 2065 (CZ-SK)	870	840		844	
910 x 2075 (PL) / 2025 (CZ-SK)	1946 x 2115 (PL) / 2065 (CZ-SK)	970	940		944	
1010 x 2075 (PL) / 2025 (CZ-SK)	2146 x 2115 (PL) / 2065 (CZ-SK)	1070	1040		1044	
H - internal height of cassette; H1 - outer height of cassette; L - internal width of cassette; C - outer width of cassette;						

DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM - DOUBLE SLIDING SYSTEM



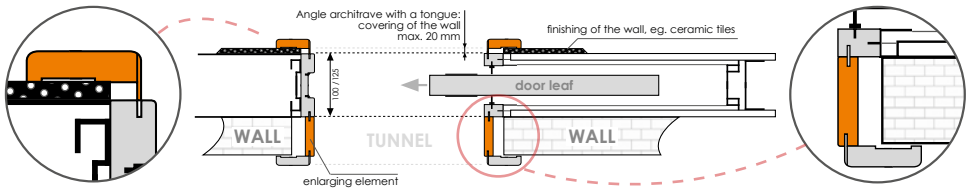


DIMENSIONS OF CASSETTE FOR DOUBLE SLIDING SYSTEM (mm)				DOOR LEAF DIMENSIONS		
internal width L x H	outer width C x H1	A	B	wall thickness	width	height
1224 x 2075 (PL) / 2025 (CZ-SK)	2610 x 2115 (PL) / 2065 (CZ-SK)	1290	640	100 -125	644	2040 (PL) - 1988 (CZ-SK)
1424 x 2075 (PL) / 2025 (CZ-SK)	3010 x 2115 (PL) / 2065 (CZ-SK)	1490	740		744	
1624 x 2075 (PL) / 2025 (CZ-SK)	3410 x 2115 (PL) / 2065 (CZ-SK)	1690	840		844	
1824 x 2075 (PL) / 2025 (CZ-SK)	3810 x 2115 (PL) / 2065 (CZ-SK)	1890	940		944	
2024 x 2075 (PL) / 2025 (CZ-SK)	4210 x 2115 (PL) / 2065 (CZ-SK)	2090	1040		1044	
H - internal height of cassette; H1 - outer height of cassette; L - internal width of cassette; C - outer width of cassette;						

DIAGRAM OF LOCATION OF DOOR FRAME ENLARGING ELEMENTS FOR THE "POCKET" SLIDING SYSTEM

The standard length of the covered insert strip is **7 mm for the 100 mm cassette and 10 mm for the 125 mm cassette**.

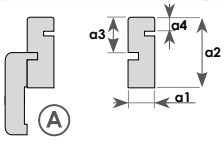
Adjustment up to 20 mm is done by the "tongue" of angle architrave.

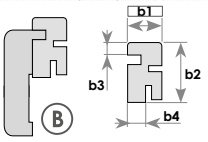


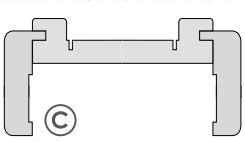
Adjustment of more than 20 mm is done by enlarging element (tunnel - at extra charge)

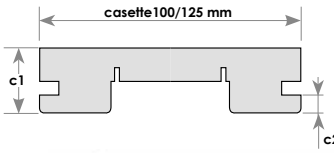
CASSETTE ELEMENTS: (A - upper profle + angle architrave / B - vertical profle + angle architrave / C - fender beam + angle architrave)

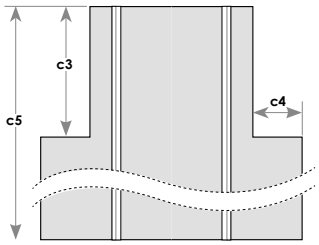
Dimensions of cassette elements (mm)	a1	a2	a3	a4	b1	b2	b3	b4	c1	c2	c3	c4	c5
casette 100	19	(PL) 50 / 60 (CZ-SK)	25	10	19	(PL) 33 / 40 (CZ-SK)	7	10	25	7	(PL) 50 / 60 (CZ-SK)	12	(PL) 2073 / 2023 (CZ-SK)
casette 125	25				25							25	











STANDARD EQUIPMENT (THE SET INCLUDES)

- construction casette for sliding system "100" or "125"
- set of profiles (door frame), brushes and seals
- set of covering profiles for both sides of the door frame
- grip (chrome, satin or golden)

ADDITIONAL OPTIONS AT EXTRA CHARGE

- slowing-down device
- key hook lock or WC hook lock (chrome, satin, golden) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate himself in the door frame
  - **KEY**
  - **WC lock**
- tunnel (door frame enlarging element) - price per each 10 mm

The cassette 100 mm-wide is designed for modular door leaves (eg. Domino, Versano, Tamparo) and standard flat doors NORMA DÉCOR 1 and TAURUS. **The cassette 125 mm-wide** is designed for standard foiled door leaves (eg Torino, Averno, Strada).

ON-WALL SLIDING SYSTEM

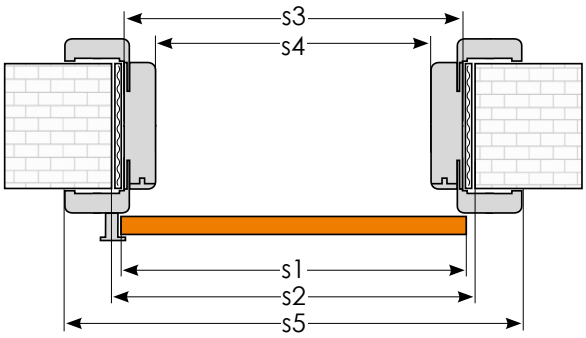
AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

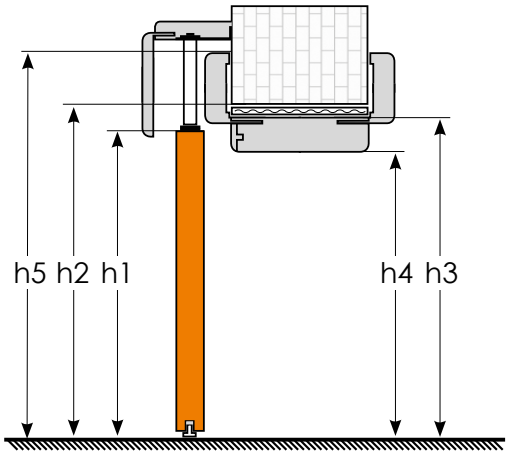
NON-REBATED DOORS | **SINGLE** DOORS | **DOUBLE** DOORS | DOORS WITH **VENTILATION**

All foiled and modular door leaves can be installed in case of on-wall sliding system. AMBER door leaves are not suitable for on-wall sliding system.

WATCH ON OUR YOUTUBE CHANNEL: **ASSEMBLY AND INSTALLATION OF ON-WALL SLIDING SYSTEM**

PRODUCT PHOTOS AND ARRANGEMENT DECOR: ebony [B406]





DIMENSIONS OF DOOR LEAF AND DOOR FRAME FOR ON-WALL SLIDING SYSTEM (mm)			door frame for single door					door frame for double door								
			"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150	"160"	"170"	"180"	"190"	"200"
s1	door leaf width		644	744	844	944	1044	1288	1388	1488	1588	1688	1788	1888	1988	2088
s2	width of wall opening*		674	774	874	974	1074	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of door frame		644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s4	internal width of door frame		600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
s5	width of door frame with architraves	60 mm **[ORS3]**	744	844	944	1044	1144	1364	1464	1564	1664	1764	1864	1964	2064	2164
		80 mm **[ORS9]**	784	884	984	1084	1184	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height		**(PL)** 2040 / 1988 **(CZ-SK)**													
h2	height of wall opening		**(PL)** 2062 / 2008 **(CZ-SK)**													
h3	outer height of door frame		**(PL)** 2047 / 1993 **(CZ-SK)**													
h4	internal height of door frame*		**(PL)** 2025 / 1971 **(CZ-SK)**													
h5	height of door frame with architraves	60 mm **[ORS3]**	**(PL)** 2097 / 2043 **(CZ-SK)**													
		80 mm **[ORS9]**	**(PL)** 2117 / 2063 **(CZ-SK)**													

*Dimensions of wall opening for the version without door frame should be identical to the internal width of the door frame.

CLASSIFICATION OF RAILS AND RAIL COVERS DEPENDING ON THE WIDTH OF SLIDING SYSTEM

door leaf	length of rail cover	number of rails and angle architraves	door leaf	length of rail cover	number of rails and angle architraves
"60"	1350 mm	1 rail and angle architrave 200 cm-long	"70" + "70" or "60" + "80"	3000 mm	2 rails and angle architraves 200 cm-long
"70"	1550 mm		"70" + "80" or "60" + "90"	3200 mm	
"80"	1750 mm		"80" + "80" or "70" + "90" lub "60" + "100"	3400 mm	
"90"	1950 mm		"80" + "90" or "70" + "100"	3600 mm	
"100"	2150 mm	2 rails and angle architraves 200 cm-long	"90" + "90" or "80" + "100"	3800 mm	
"60" + "60"	2600 mm		"90" + "100"	4000 mm	
"60" + "70"	2800 mm		"100" + "100"	4200 mm	3 rails and angle architraves 200 cm-long

STANDARD EQUIPMENT (THE SET INCLUDES)

- rail cover in the door leaf decor – installed on ALU strip (two types, depending on the width of the masking angle architrave used in the door frame - 60 mm or 80 mm)
- rail – installed on ALU strip
- thimble – 1 piece (chrome, satin, golden)
- grip – chrome, satin or golden color - a set for both sides of door leaf and thimble – 1 piece (chrome, satin, golden)

ADDITIONAL OPTIONS AT EXTRA CHARGE

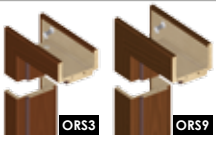
- slowing-down device
- bumper
  - ENDURO / PLUS / 3D
  - ECO-VENEER
- **key hook lock or WC hook lock (chrome, satin, golden)** with a grip suitable for key or WC lock
  - **KEY**
  - **WC lock**

rail cover

slowing down device

bumper

AVAILABLE DOOR FRAMES



- **[ORS3] - adjustable door frame with a flat angle architrave 60 mm-wide**
- the set includes: door frame and bumper with milling and striking plate

- **[ORS9] - adjustable door frame with a flat angle architrave 80 mm-wide**
- the set includes: door frame and bumper with milling and striking plate

Egida (RC2)

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | **SINGLE** DOORS | **ACOUSTIC INSULATION** | BURGLARY RESISTANCE RC 2

WATCH ON OUR YOUTUBE CHANNEL: **ASSEMBLY AND INSTALLATION OF EGIDA DOORS WITH BLOCK DOOR FRAME**

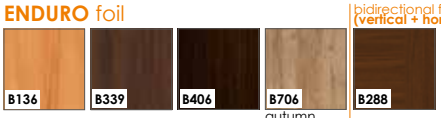
EGIDA door has burglary resistance (RC 2) only in case of purchasing of the complete dedicated set, which includes door leaf and door frame, threshold, handle + shield in min. class 2 and cylinder insert in min. class 4.

PRODUCT PHOTOS AND ARRANGEMENT DECOR: anthracite [B637]

AVAILABLE DECORS

ENDURO foil

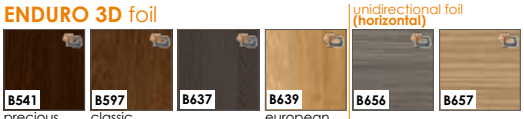
bidirectional foil (vertical + horizontal)



B136	B339	B406	B706	B288
beech	walnut	ebony	autumn oak	chestnut

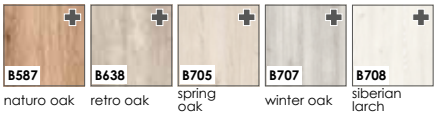
ENDURO 3D foil

unidirectional foil (horizontal)



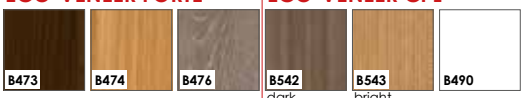
B541	B597	B637	B639	B656	B657
precious oak	classic walnut	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

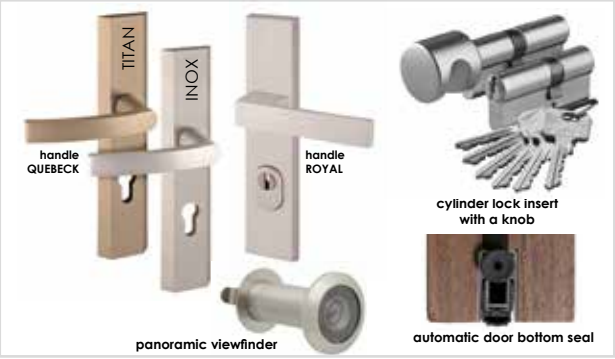


B587	B638	B705	B707	B708
naturo oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE / ECO-VENEER CPL



B473	B474	B476	B542	B543	B490
duro walnut	eterno oak	grey oak	dark coimbra	bright chestnut	white



CONSTRUCTION

1. frame is made of plywood
2. filling element: tubular chipboard
3. frame with filling is covered with HDF boards on both sides
4. door leaf covered with ENDURO foil or ECO-VENEER

- door leaf thickness: 40 mm
- rounded vertical edges of door leaves **(more info on page 94)**
- width of single doors: "80" - "100"

STANDARD EQUIPMENT

- multipoint strip lock with 3 security bolts
- 3 reinforced hinges + 3 anti-burglary pins
- acoustic insulation Rw = 29 dB (acoustic insulation class Rw = 27 dB)
- ANTI-BURGLARY resistance class RC2
- fixed aluminum threshold

ADDITIONAL OPTIONS AT EXTRA CHARGE

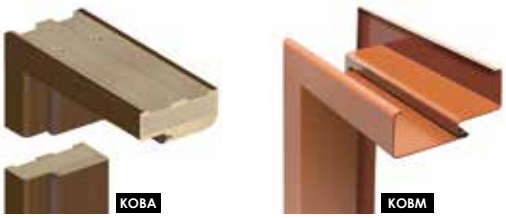
- handle + shield QUEBECK - anti-burglary resistance class II (color INOX and TITAN)
- handle + shield ROYAL - anti-burglary resistance class III (color INOX)
- set of WILKA cylinder lock inserts (insert + insert with a knob), ANTI-BURGLARY resistance class 2, 30 x 40 mm, 6 keys
- panoramic viewfinder
- automatic door bottom seal for doors "80" - "100" cm width

ATTENTION: automatic door bottom seal not applicable for doors with fixed threshold, therefore it is not included in the set.

DIMENSIONS

		wooden door frame [KOBA]			metal door frame [KOBM]		
		"80"	"90"	"100"	"80"	"90"	"100"
s1	door leaf width	844	944	1044	844	944	1044
s2	width of wall opening	920	1020	1120	890	990	1090
s3	outer width of door frame	890	990	1090	880	980	1080
s4	internal width of door frame	802	902	1002	800	900	1000
s5	width of door frame with architraves	--	--	--	906	1006	1106
h1	door leaf height	**(PL)** 2040 / 1988 **(CZ-SK)**			2040		
h2	internal height of door frame	**(PL)** 2084 / 2030 **(CZ-SK)**			2070		
h3	outer height of door frame	**(PL)** 2069 / 2015 **(CZ-SK)**			2064		
h4	internal height of door frame	**(PL)** 2025 / 1971 **(CZ-SK)**			2024		
h5	height of door frame with architraves	--			2077		

AVAILABLE DOOR FRAMES



- **[KOBA] -** block door frame:
  90 x 44 mm made of plywood covered with MDF board - width "80" - "100"
- **[KOBM] -** metal door frame in RAL color: available as **standard in brown color (8017)** other colors - honey (8003), white (9010), beige (1001) and grey **(7047)*** - width "80" - "100"

***ATTENTION: Metal door frame in non-standard decors are available on request with longer production time.**

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | SINGLE DOORS | FIRE RESISTANCE

fire resistance EI_2 30 Ignis

TECHNICAL DOORS IGNIS ARE CERTIFIED TO BE SOLD IN POLAND, CZECH REPUBLIC AND SLOVAKIA

WATCH ON OUR YOUTUBE CHANNEL: **IGNIS - DOOR ASSEMBLY AND INSTALLATION**

Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

APPLICATION:
IGNIS fire doors are flush, rebated and single door leaves with fire resistance EI_2 30. Door frame is made of non-flammable chipboard. Door leaf and door frame made of nonflammable chipboard can be installed in walls with fire resistance class EI_2 30 according to PN-EN 13501-2: 2016 and min. density 575 kg/m^3, in case of masonry walls made of ceramic or silicate bricks with min. thickness of 115 mm, concrete or reinforced concrete walls with min. thickness of 115 mm and walls made from blocks or cellular concrete blocks with min. thickness of 115 mm.

The doorset is supplied completed with:
- cylinder insert according to requirements of PN-EN 1303: 2015-07,
- self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,
- complete door handle according to requirements of PN-EN 1906: 2012.

DOOR LEAVES IGNIS ARE SOLD ONLY AS A SET WITH A DOOR FRAME,CYLINDER INSERT, SELF CLOSER AND HANDLE

PRODUCT PHOTOS AND ARRANGEMENT DECOR: precious oak [B541]

AVAILABLE DECORS

ENDURO foil

B134	B136	B224	B339	B402	B406	B706
lindo (white)	beech	oak	walnut	coimbra	ebony	autumn oak

ENDURO 3D foil

unidirectional foil **(horizontal)**

B541	B597	B637	B639	B656	B657
precious oak	classic walnut	anthracite	european oak	italian oak	severo oak

ENDURO PLUS foil

B462	B587	B638	B705	B707	B708
cedar forte	naturo oak	retro oak	spring oak	winter oak	siberian larch

ECO-VENEER FORTE

B473	B474	B476
duro walnut	eterno oak	grey oak

ECO-VENEER CPL

B542	B543	B490
dark coimbra	bright chestnut	white

CONSTRUCTION

1 • frame: laminated pinewood
2 • filling: mineral wool
3 • frame with filling is covered with HDF boards on both sides
4 • door leaf covered with ENDURO foil or ECO-VENEER
- door leaf thickness: 40 mm
- rounded vertical edges of door leaves **(more info on page 94)**
- width of single doors: "60" - "100"

STANDARD EQUIPMENT

- set of intumescent seals
- latch-bolt lock
- 3 screw-in pivot hinges

REQUIRED EQUIPMENT AT EXTRA CHARGE

- door leaf width "100"
- cylinder lock insert
- self-closer
- door handle UNO

DIMENSIONS		"60"	"70"	"80"	"90"	"100"
s1	door leaf width	644	744	844	944	1044
s2	width of wall opening	696	796	896	996	1096
s3	outer width of door frame	666	766	866	966	1066
s4	internal width of door frame	600	700	800	900	1000
s5	width of door frame with architraves	744	844	944	1044	1144
h1	door leaf height	**(PL)** 2040 / 1987 **(CZ-SK)**				
h2	internal height of door frame	**(PL)** 2062 / 2007 **(CZ-SK)**				
h3	outer height of door frame	**(PL)** 2047 / 1992 **(CZ-SK)**				
h4	internal height of door frame	**(PL)** 2025 / 1970 **(CZ-SK)**				
h5	height of door frame with architraves	**(PL)** 2097 / 2042 **(CZ-SK)**				

AVAILABLE DOOR FRAMES

[ORS1/E]
adjustable door frame made of chipboard

symbol	B	C	D	E	F	G	H	I
wall thickness	100 - 119	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259

symbol	J	K	L	M	N	O	P
wall thickness	260 - 279	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 - 399

Guardia

wooden interior entrance doors of **HALSPAN** system

AVAILABLE OPTIONS OF DOOR LEAVES EXECUTION:

REBATED DOORS | SINGLE DOORS | DOUBLE DOORS | ACOUSTIC INSULATION | FIRE RESISTANCE | SMOKE PROTECTION

TECHNICAL DOORS GUARDIA ARE CERTIFIED TO BE SOLD IN POLAND, RUSSIA, BELARUS, KAZAKHSTAN AND GEORGIA

PRODUCT PHOTOS AND ARRANGEMENT DECOR:
precious oak [B541]

Fire doors should be a subject of technical inspections and maintenance operations in accordance with the rules set out in the applicable standards and regulations on fire-resistance doors. Technical and maintenance inspections should be carried out at least once a year.

APPLICATION:
Doors according to Halspan system are intended for use in residential and public buildings as interior doors to the extent resulting from their performance characteristics set out in point 3 of the National Technical Assessment ITB-KOT-2018/0407, 1st edition. **The doors have a NATIONAL CERTIFICATE OF STABLE PERFORMANCE No. AC 158-UWB-W1355.**

Acoustic insulation index for GUARDIA $EI_2$30 i $EI_2$60:
Rw=32 db – Single door leaves EI_2 30 and EI_2 60
Rw=32 db – Double door leaf EI_2 60
Rw=27 db - Double door leaf EI_2 30

Fire resistance: $EI_2$30 (30 min), $EI_2$60 (60 min)

The doorset is supplied completed with:
- cylinder insert according to requirements of PN-EN 1303: 2015-07,
- self-closing according to requirements of PN-EN 1154: 1999 / AC: 2010P,
- complete door handle according to requirements of PN-EN 1906: 2012,
- closing sequence controller according to requirements of PN-EN 1158: 1999 / AC: 2006P (for double doors only).

ATTENTION: the seller's obligation is to sell technical doors equipped with above elements (at extra charge)

AVAILABLE DECORS

foil ENDURO

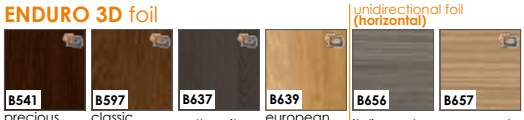
bidirectional foil (vertical + horizontal)

B136 beech, B224 oak, B339 walnut, B706 autumn oak, B288 chestnut, B373 elm

B373 foil not applicable for door leaves "100" and "200"

ENDURO 3D foil

unidirectional foil (horizontal)



B541 precious oak, B597 classic walnut, B637 anthracite, B639 european oak, B656 italian oak, B657 severo oak

ENDURO PLUS foil

B587 naturo oak, B638 retro oak, B705 spring oak, B707 winter oak, B708 siberian larch

ECO-VENEER FORTE / ECO-VENEER CPL

B473 duro walnut, B474 eterno oak, B476 grey oak, B542 dark coimbra, B543 bright chestnut, B490 white

CONSTRUCTION

1 • coating: finger joint pinewood
2 • filling: fireproof chipboard
3 • frame with filling is covered with HDF boards on both sides
4 • door leaf covered with ENDURO foil or ECO-VENEER
- door leaf thickness: EI_2 30 - 50 mm / EI_2 60 - 60 mm
- rounded vertical edges of door leaves **(more info on page 94)**
- width of single doors: "70" - "100"
- width of double doors: "140" - "220"

STANDARD EQUIPMENT

- cylinder lock + insert
- 4 hinges with regulation
- intumescent seals
- automatic door bottom seal

ATTENTION: automatic door bottom seal not applicable for doors with fixed threshold

REQUIRED EQUIPMENT AT EXTRA CHARGE

- self-closer
- cylinder lock
- door handle UNO
- closing sequence controller (double door)

ATTENTION: the seller's obligation is to sell technical doors equipped with the above elements

ADDITIONAL OPTIONS AT EXTRA CHARGE

- viewfinder
- smoke protection
- set of 8 mounting screws with expansion sleeves in sizes 10/152 for brick walls

DIMENSIONS		single door				double door*								
		"70"	"80"	"90"**	"100"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	"210"	"220"
s1	door leaf width	748	848	964	1048	1487	1587	1687	1787	1887	1987	2087	2187	2287
s2	width of wall opening	856	956	1072	1156	1595	1695	1795	1895	1995	2095	2195	2295	2395
s3	outer width of door frame	826	926	1042	1126	1565	1665	1765	1865	1965	2065	2165	2265	2365
s4	internal width of door frame	706	806	922	1006	1445	1545	1645	1745	1845	1945	2045	2145	2245
h1	door leaf height	2040				2040								
h2	internal height of door frame	2100				2100								
h3	outer height of door frame	2084				2084								
h4	internal height of door frame	2024				2024								

***Internal width of door frame in case of double door 90+90 after opening the active door leaf at an angle of 90 ° is at least 900 mm, so the passive door leaf is narrower. The door set is asymmetric regarding widths of both door leaves.**
****Internal width of door frame after opening the door leaf at an angle of 90° is at least 900 mm**

AVAILABLE DOOR FRAMES

KOBP

- **[KOBP]** block door frame 124 x 60 mm made of finger-jointpinewood — **standard - no extra charge**

ADDITIONAL OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAME

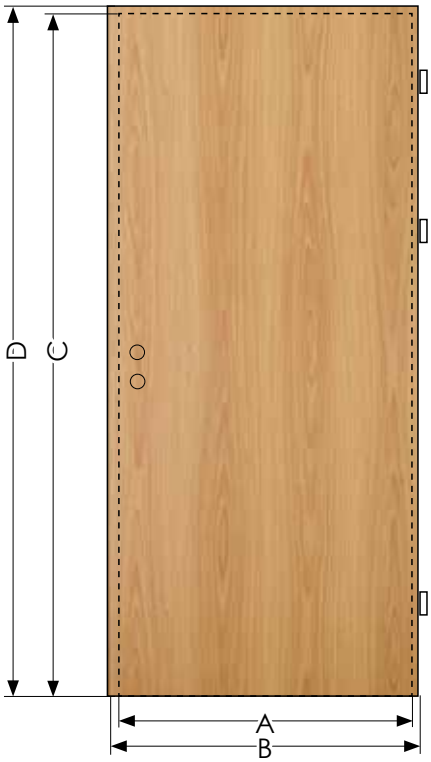
- covering profile (architrave LO1) – **"70" - "100"**
- quadrant LC1 – **"70" - "100"**
- angle architrave
- enlarging element – **100 mm, 200 mm, 300 mm**

Dimensions

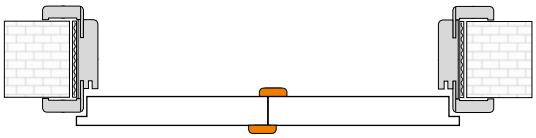
DIMENSIONS OF REBATED DOORS

	"60"	"70"	"80"	"90"	"100"
A	618	718	818	918	1018
B	644	744	844	944	1044
C	(PL) 2027 / 1975 (CZ-SK)				
D	(PL) 2040 / 1988 (CZ-SK)				

DIMENSIONS A AND C ARE OUTER DIMENSIONS OF NON-REBATED DOORS AND DOORS PREPARED FOR SLIDING SYSTEMS

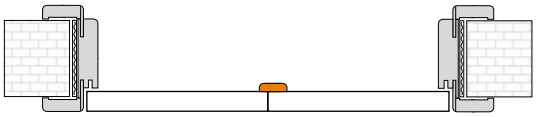


Contact edges of double doors



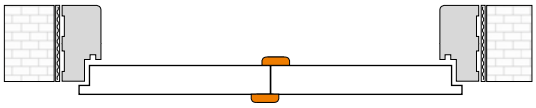
MODULAR OR **FLAT REBATED** DOORS WITH BLOCK OR ADJUSTABLE DOOR FRAME

COVERING STRIPS ON THE BOTH SIDES OF DOORS



MODULAR NON-REBATED DOORS WITH ADJUSTABLE DOOR FRAME

COVERING STRIP ON THE DOOR FRAME SIDE



GUARDIA DOORS WITH BLOCK FRAME

COVERING STRIPS ON THE BOTH SIDES OF DOORS

Rounded vertical and upper edges in door leaves

DOORS	STANDARD DOORS		SLIDING SYSTEMS	EDGE FROM THE CONTACT SIDE OF DOUBLE DOOR
	REBATED	NON-REBATED		
MODULAR DOORS	YES	YES	YES	YES
FLAT DOORS	YES		NO	NO
FOLDING DOORS	YES*			
EGIDA	YES			
GUARDIA	YES**			NO
IGNIS	YES			

*OUTER VERTICAL EDGES ONLY. **ENDURO FOIL AND ECO-VENEER ONLY

Ventilation

According to the norm, the door to the bathroom, shower and separate WC should open outwards, have the passage width of at least 0.8 m and height of 2 m, and have the ventilation holes for the air supply in the bottom of the door with total ventilation area of at least 0.022 m2. The total ventilation area is the sum of the gap under the door (standard 7 mm) and additional solutions that increasethe total net ventilation area of such as: ventilation sleeves, ventilation undercut and ventilation
grid. The use of ventilation grid ensures the correct ventilation area for all door widths, while using the sleeve and / or undercut the increased gap between the door and the floor should be used in order to meet the required regulations. If the above mentioned regulations must be obliged the clients must trim the door on their own.

GUIDELINES FOR BUILDINGS EQUIPPED WITH A RECUPERATION SYSTEM

To ensure adequate air flow from the living areas to the corridor, sanitary and auxiliary rooms it is recommended to provide all internal doors should have a gap at the bottom of the door. The gap area in doors of living and auxiliary rooms should be at least 80 cm^2 (INVADO doors with undercut fully meet this requirement). The size of the ventilation gap in doors of sanitary rooms should be 200 cm^2 .

ventilation undercut

Ventilation grid (Norma Decor)

Ventilation round and square sleeves

door width	number of ventilation	door leaf with metal ventilation sleeves	door leaf with PVC ventilation sleeves for foiled doors	door leaf with PVC ventilation sleeves for modular doors	total ventilation area: ventilation undercut and the gap under the door (7 mm) [m2]	total ventilation area: ventilation grid and the gap under the door (7 mm) [m2]
		total ventilation area: ventilation sleeves and the gap under the door (7 mm) [m2]	total ventilation area: ventilation sleeves and the gap under the door (7 mm) [m2]	total ventilation area: ventilation sleeves and the gap under the door (7 mm) [m2]		
"60"	3	0,0069	0,0062	0,0056	0,00835	> 0,022
"70"	4	0,0085	0,0075	0,0067	0,01085	
"80"	5	0,0101	0,0089	0,0079	0,01335	
"90"	6	0,0117	0,0103	0,0090	0,01585	
"100"	6	0,0124	0,0110	0,0097	0,01835	
"110"	6	0,0131	0,0117	0,0104	0,02085	

DOOR COLLECTIONS WHERE THE VENTILATION SLEEVES, VENTILATION UNDERCUT AND VENTILATION GRID CANNOT BE USED:
D'ARTAGNAN COLLECTION. IN DOORS INVADO THERE IS NO POSSIBILITY TO USE SIMULTANEOUSLY MORE SOLUTIONS FOR VENTILATION.

OB3 Block door frame for rebated doors

OB3

BLOCK DOOR FRAME
(STANDARD)

OB3 + LO1

BLOCK DOOR FRAME
90 X 44 WITH FLAT
ARCHITRAVE LO1
(10 x 60 MM)
(OPTION AT EXTRA CHARGE)

OB3 + LO7

BLOCK DOOR FRAME
90 X 44 WITH FLAT
ARCHITRAVE LO1
(16 x 80 MM)
(OPTION AT EXTRA CHARGE)

HINGE

CAPS
FOR HINGES

CONSTRUCTION

- MDF board
- foiling – all decors available in INVADO offer
- cross-section: 90 x 44 mm

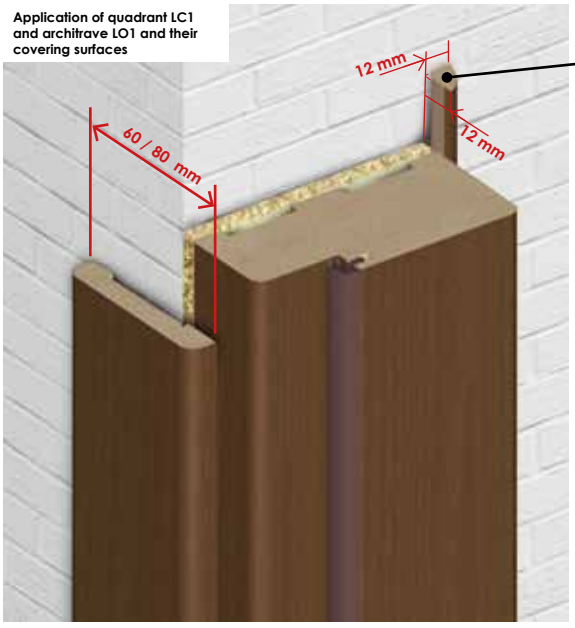
DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "100"
- width of double doors "120" to "200"

OPTIONS AT EXTRA CHARGE FOR BLOCK DOOR FRAMES

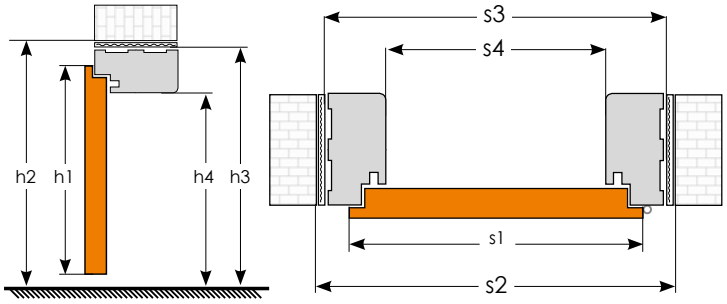
- flat architrave LO1 60 x 10 mm
- flat architrave LO7 80 x 10 mm
- quadrant LC1
- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60" – "80"

Application of quadrant LC1 and architrave LO1 and their covering surfaces



quadrant LC1

COVERING TRIMS (LO1) AND QUADRANT (LC1) CAN BE APPLIED FOR A BLOCK DOOR FRAME FOR DOOR LEAVES IN WIDTHS "60" – "90".
IN CASE OF DOOR LEAVES IN WIDTH "100" YOU HAVE TO ORDER DOUBLE COVERING TRIM OR DOUBLE QUADRANT (LC2).

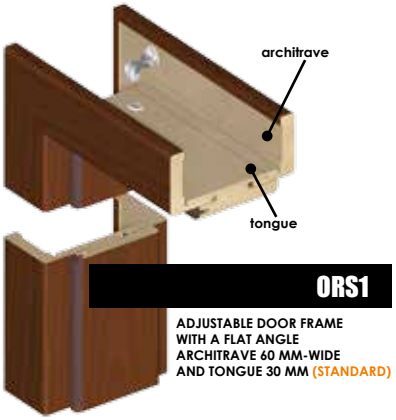


DIMENSIONS OF DOOR LEAF AND DOOR FRAME

		single door					double door								
	door leaf:	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening	718	818	918	1018	1118	1338	1438	1538	1638	1738	1838	1938	2038	2138
s3	outer width of door frame	688	788	888	988	1088	1308	1408	1508	1608	1708	1808	1908	2008	2108
s4	internal width of door frame	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
h1	door leaf height	(PL) 2040 / 1987 (CZ-SK)													
h2	height of wall opening	(PL) 2084 / 2029 (CZ-SK)													
h3	outer height of door frame	(PL) 2069 / 2014 (CZ-SK)													
h4	internal height of door frame	(PL) 2025 / 1970 (CZ-SK)													

ORS1 / ORS8 Adjustable door frame for rebated doors

ADJUSTABLE DOOR FRAME INSTALLATION

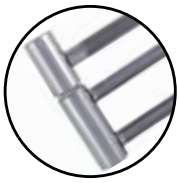


ORS1

ADJUSTABLE DOOR FRAME WITH A FLAT ANGLE ARCHITRAVE 60 MM-WIDE AND TONGUE 30 MM (STANDARD)

ORS8

ADJUSTABLE DOOR FRAME WITH A FLAT ANGLE ARCHITRAVE 80 MM-WIDE AND TONGUE 30 MM 30 MM (OPTION NO EXTRA CHARGE)



HINGE

CAPS FOR HINGES

CONSTRUCTION

- MDF board
- foiling – all decors available in INVADO offer
- standard adjustable door frame consists of central element plus 2 sets of angle architraves joined at 45°. Standard angle architrave consists of a flat architrave 60 mm-wide and a "tongue" 30 mm-long. There is a possibility to order:
  a) adjustable door frame with a flat angle architrave 80 mm-wide (ORS8),
  b) a set of flat angle architraves 60 mm or 80 mm-wide with a "tongue" 50 mm-long (this is to be ordered separately).
  See the table of options at extra charge.

DOOR FRAME FOR DOOR LEAVES IN WIDTH

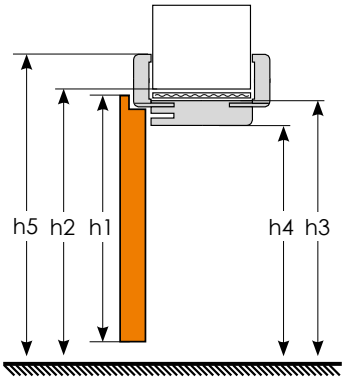
- width of single doors "60" to "100"
- width of double doors "120" to "200"

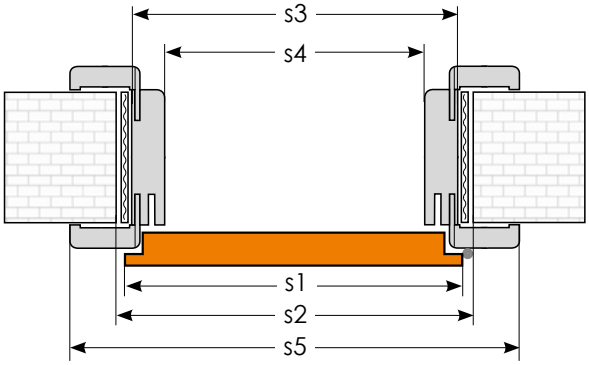
OPTIONS AT EXTRA CHARGE FOR ADJUSTABLE DOOR FRAMES

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60" – "80"
- standard angle architrave (a "tongue" 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer "tongue" (a "tongue" 50 mm-long, an architrave 60 or 80 mm-wide)
- wall framing ("blind door frame")

RANGES OF WALL THICKNESS COVERING

- Adjustable door fame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm. **NOTE: due to special mills there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm.** Door frame for the wall thickness greater than 340 mm consists of at least two connected components.





MODIFICATION OF DOOR FRAME WIDTH

DIMENSIONS OF DOOR LEAF AND DOOR FRAME			single door					double door								
		door leaf:	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width		644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening		674	774	874	974	1074	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of door frame		644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s4	internal width of door frame		600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
s5	width of door frame with architraves	60 mm **[ORS1]**	744	844	944	1044	1144	1364	1464	1564	1664	1764	1864	1964	2064	2164
		80 mm **[ORS8]**	784	884	984	1084	1184	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height		**(PL)** 2040 / 1988 **(CZ-SK)**													
h2	height of wall opening		**(PL)** 2062 / 2008 **(CZ-SK)**													
h3	outer height of door frame		**(PL)** 2047 / 1993 **(CZ-SK)**													
h4	internal height of door frame		**(PL)** 2025 / 1971 **(CZ-SK)**													
h5	height of door frame with architraves	60 mm **[ORS1]**	**(PL)** 2097 / 2043 **(CZ-SK)**													
		80 mm **[ORS8]**	**(PL)** 2117 / 2063 **(CZ-SK)**													

NOMINAL COVERAGE OF THE WALL FOR ADJUSTABLE DOOR FRAMES

symbol	A	B	C	D	E	F	G	H	I	J
wall thickness	75 - 94	95 - 114	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259	260 - 279

symbol	K	L	M	N	O	P	Q	R	S	T	U
wall thickness	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 - 399	400 - 419	420 - 439	440 - 459	460 - 479	480 - 499*

*It is possible to order adjustable door frame thicker than 499 mm - for this purpose please contact with INVADO's commercial department

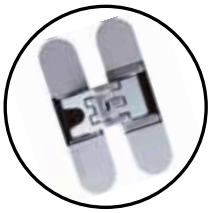
ORS7/ ORS10 Adjustable door frame for non-rebated modular doors

ORS7

ADJUSTABLE DOOR FRAME FOR MODULAR NON-REBATED DOORS WITH A FLAT ANGLE ARCHITRAVE 60 MM-WIDE
(STANDARD)

ORS10

ADJUSTABLE DOOR FRAME FOR MODULAR NON-REBATED DOORS WITH A FLAT ANGLE ARCHITRAVE 80 MM-WIDE
(OPTION NO EXTRA CHARGE)



HIDDEN HINGE WITH 3D REGULATION (NON-REBATED DOORS)

CONSTRUCTION

- MDF board
- foiling – all decors available in INVADO offer
- standard adjustable door frame consists of central element plus 2 sets of angle architraves joined at 45°. Standard angle architrave consists of a flat architrave 60 mm-wide and a "tongue" 30 mm-long. There is a possibility to order:
  a) adjustable door frame with a flat angle architrave 80 mm-wide (ORS10)
  b) a set of angle architraves 60 mm or 80 mm-wide with a "tongue" 50 mm-long (this is to be ordered separately).
  See the table of options at extra charge

DOOR FRAME FOR DOOR LEAVES IN WIDTH

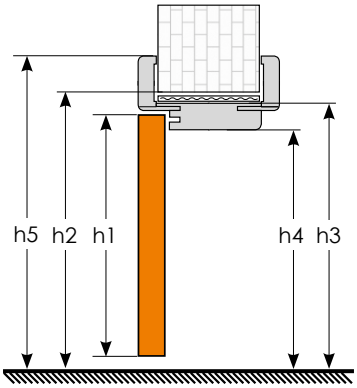
- width of single doors "60" to "100"
- width of double doors "120" to "200"

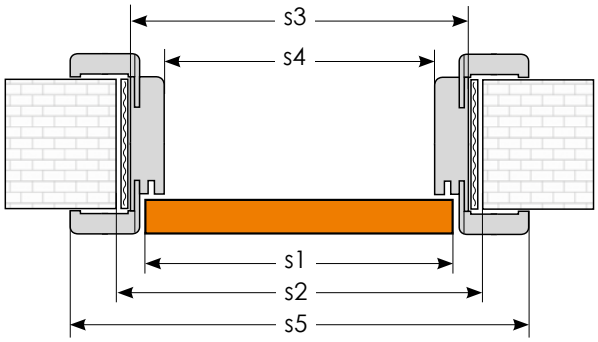
OPTIONS AT EXTRA CHARGE FOR ADJUSTABLE NON-REBATED MODULAR DOORS

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame
- standard angle architrave (a "tongue" 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer "tongue" (a "tongue" 50 mm-long, an architrave 60 or 80 mm-wide)

RANGES OF WALL THICKNESS COVERING

- Adjustable door fame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm. **NOTE: due to special mills there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm.** Door frame for the wall thickness greater than 340 mm consists of at least two connected components.





MODIFICATION OF DOOR FRAME WIDTH

DIMENSIONS OF DOOR LEAF AND DOOR FRAME			single door					double door								
		door leaf:	"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width		618	718	818	918	1018	1239	1339	1439	1539	1639	1739	1839	1939	2039
s2	width of wall opening		674	774	874	974	1074	1294	1394	1494	1594	1694	1794	1894	1994	2094
s3	outer width of door frame		644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s4	internal width of door frame		600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
s5	width of door frame with architraves	60 mm **[ORS7]**	744	844	944	1044	1144	1364	1464	1564	1664	1764	1864	1964	2064	2164
		80 mm **[ORS10]**	784	884	984	1084	1184	1404	1504	1604	1704	1804	1904	2004	2104	2204
h1	door leaf height		**(PL)** 2027 / 1975 **(CZ-SK)**													
h2	height of wall opening		**(PL)** 2062 / 2008 **(CZ-SK)**													
h3	outer height of door frame		**(PL)** 2047 / 1993 **(CZ-SK)**													
h4	internal height of door frame		**(PL)** 2025 / 1971 **(CZ-SK)**													
h5	height of door frame with architraves	60 mm **[ORS7]**	**(PL)** 2097 / 2043 **(CZ-SK)**													
		80 mm **[ORS10]**	**(PL)** 2117 / 2063 **(CZ-SK)**													

NOMINAL COVERAGE OF THE WALL FOR ADJUSTABLE DOOR FRAMES

symbol	A	B	C	D	E	F	G	H	I	J
wall thickness	75 - 94	95 - 114	120 - 139	140 - 159	160 - 179	180 - 199	200 - 219	220 - 239	240 - 259	260 - 279

symbol	K	L	M	N	O	P	Q	R	S	T	U
wall thickness	280 - 299	300 - 319	320 - 339	340 - 359	360 - 379	380 - 399	400 - 419	420 - 439	440 - 459	460 - 479	480 - 499*

*It is possible to order adjustable door frame thicker than 499 mm - for this purpose please contact with INVADO's commercial department

METAL FRAMES ARE CERTIFIED TO BE SOLD IN POLAND

FD 11 / FD 12 Metal door frame (big)

CONSTRUCTION

- welded frame
- ungalvanized plate with a thickness of 1,2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 hinges in white zinc and seal included
- universal mounting brackets for brick walls and plasterboard walls

DOOR FRAME FOR DOOR LEAVES IN WIDTH

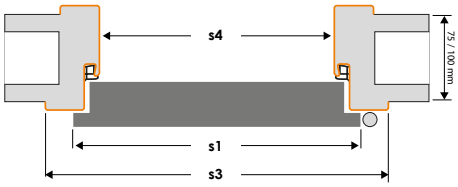
- width of single doors "60" to "110"
- width of double doors "120" to "200"

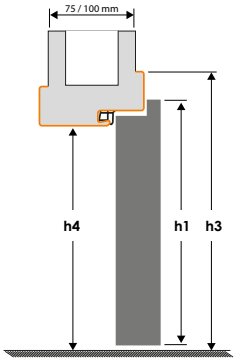
RANGES OF WALL THICKNESS COVERING

- door frame **FD11** - 75 mm
- door frame **FD12** - 100 mm

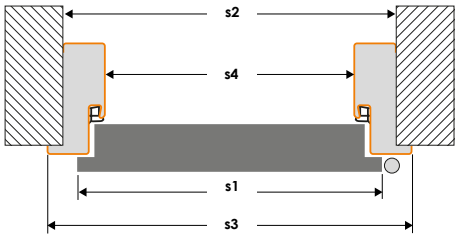
DIMENSIONS OF DOOR LEAF AND DOOR FRAME FD11 AND FD12		single door					double door								
		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening	670	770	870	970	1070	1290	1390	1490	1590	1690	1790	1890	1990	2090
s3	outer width of door frame	696	796	896	996	1096	1316	1416	1516	1616	1716	1816	1916	2016	2116
s4	internal width of door frame	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
h1	door leaf height	2040													
h2	height of wall opening	2037													
h3	outer height of door frame	2072													
h4	internal height of door frame	2024													

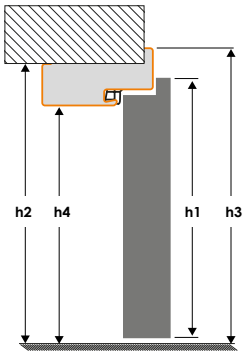
Covering assembly:





Corner assembly:



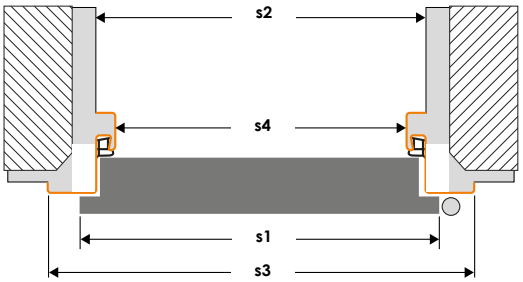


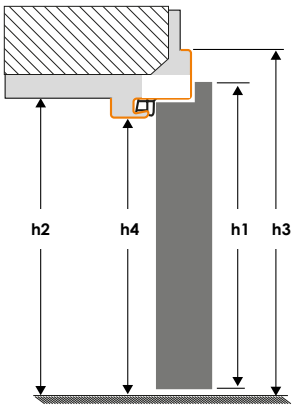
OPTIONS AT EXTRA CHARGE FOR METAL DOOR FRAMES

- reinforcement for the self-closer
- adapted for electric door strike

AVAILABLE DECORS RAL: 9010 – white / 9016 – white / 8017 – chocolate brown / 7047 – gray / 7024 - graphite / 1001 - beige

FD 14 Metal door frame (small)





CONSTRUCTION

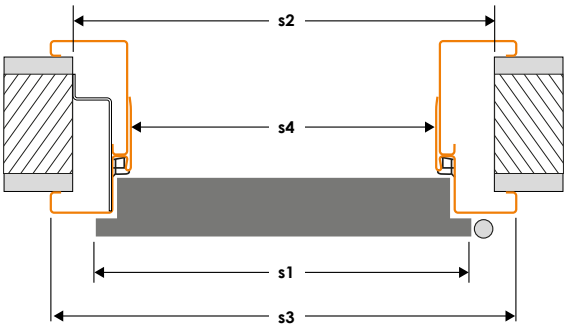
- welded frame
- ungalvanized plate with a thickness of 1,2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 hinges in white zinc and seal included
- universal mounting brackets for brick walls and plasterboard walls

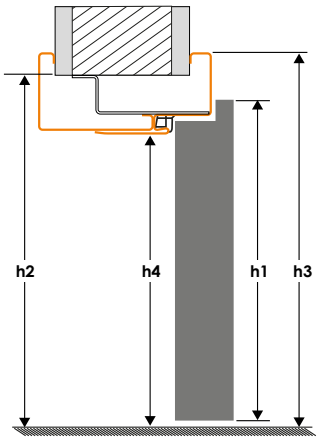
DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

DIMENSIONS OF DOOR LEAF AND DOOR FRAME FD14		single door					double door								
		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening	661	761	861	961	1061	1281	1381	1481	1581	1681	1781	1881	1981	2081
s3	outer width of door frame	696	796	896	996	1096	1316	1416	1516	1616	1716	1816	1916	2016	2116
s4	internal width of door frame	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
h1	door leaf height	2040													
h2	height of wall opening	2038													
h3	outer height of door frame	2072													
h4	internal height of door frame	2024													

FD 61 - 67 Metal adjustable door frame





CONSTRUCTION

- 2-part frame, adjustable (adjustment range in 30 mm steps)
- ungalvanized plate with a thickness of 1,5 mm
- powder-coated frame in a choice of standard RAL colours
- 3 hinges in white zinc and seal included
- universal mounting brackets for brick walls and plasterboard walls

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

RANGES OF WALL THICKNESS COVERING

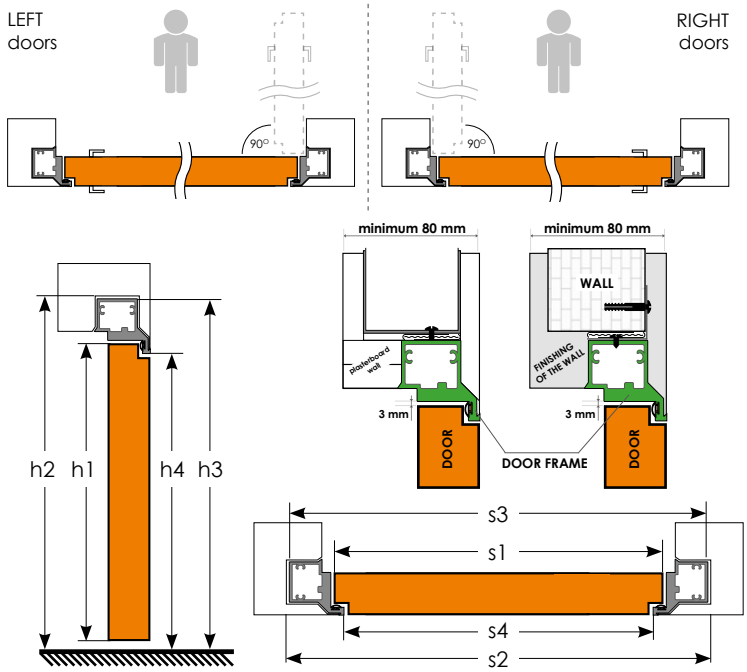
door frame:	FD61	FD62	FD63	FD64	FD65	FD66	FD67
ranges:	95-125	125 -155	155 - 185	185 - 215	215 - 245	245 - 275	275 - 305

DIMENSIONS OF DOOR LEAF AND DOOR FRAME METAL ADJUSTABLE DOOR FRAME		single door					double door								
		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1264	1364	1464	1564	1664	1764	1864	1964	2064
s2	width of wall opening	683	783	883	983	1083	1300	1400	1500	1600	1700	1800	1900	2000	2100
s3	outer width of door frame	716	816	916	1016	1116	1334	1434	1534	1634	1734	1834	1934	2340	2134
s4	internal width of door frame	600	700	800	900	1000	1220	1320	1420	1520	1620	1720	1820	1920	2020
h1	door leaf height	2040													
h2	height of wall opening	2065													
h3	outer height of door frame	2082													
h4	internal height of door frame	2024													

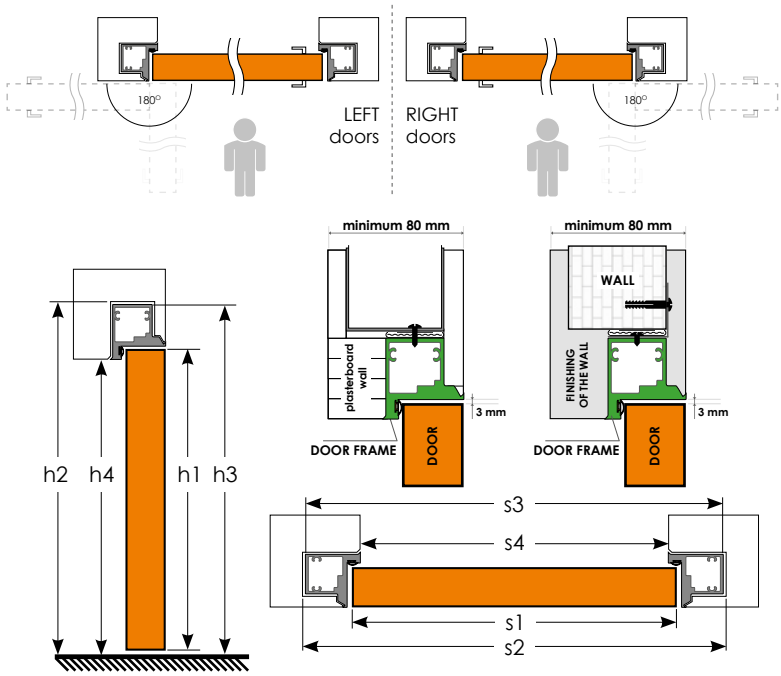
Concealed door frame SARA-PRO

NON-REBATED DOOR LEAF FOR OUTER DOOR FRAME AND REBATED DOOR LEAF FOR INNER DOOR FRAME BASED ON DOOR LEAF NORMA DECOR 1

CONCEALED DOOR FRAME - **INNER**



CONCEALED DOOR FRAME SARA-PRO - **OUTER**



Door frame Sara Pro introduces a completely new quality in interior decoration. Invisible to the naked eye makes the space becomes lighter. Ideal for minimalist and modern interiors. Available in outer and inner version.

CONSTRUCTION

- the frame is made of MDF board
- the surface and edges of door leaf are primed and prepared for paintingor wallpapering (painting and wallpapering on your own)
- filling – „honey comb" or tubular chipboard (optionally)
- frame with filling is covered with HDF boards on both sides
- width of single doors "70" - "90"

STANDARD EQUIPMENT OF DOOR LEAF

- 2 hidden hinges
- magnetic lock for standard key, WC knob or cylinder lock insert

ADDITIONAL OPTIONS AT EXTRA CHARGE

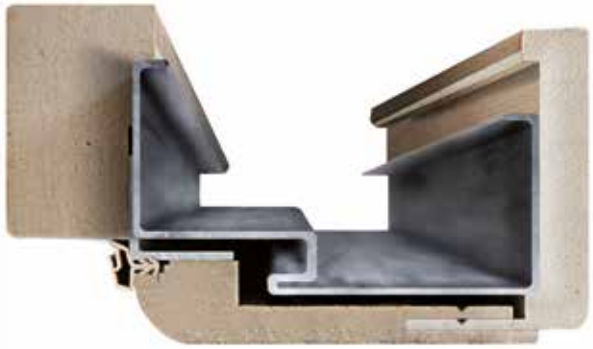
- door without a key hole — no extra charge
- ventilation undercut
- PVC ventilation sleeves
- cylinder lock insert 31/36
- filling – tubular chipboard
- automatic door bottom seal for door width "70" - "90"
- ventilation grid

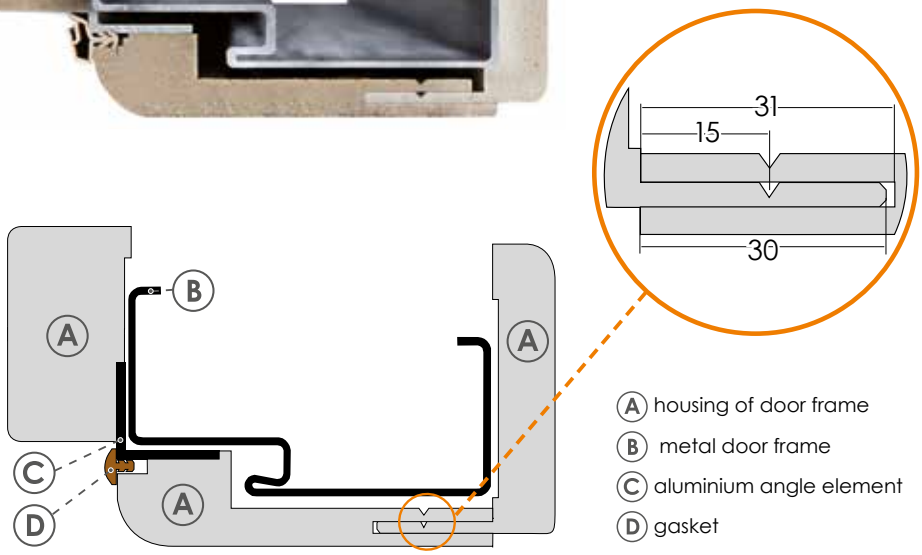
DIMENSIONS OF DOOR LEAF AND CONCEALED DOOR FRAME

inner door frame		"70"	"80"	"90"
s1	door leaf width	718	818	918
s2	width of wall opening	798	898	998
s3	outer width of door frame	788	888	988
s4	internal width of door frame	703	803	903
h1	door leaf height	(PL) 2027 / 1975 (CZ/SK)		
h2	height of wall opening	(PL) 2076 / 2024 (CZ/SK)		
h3	outer height of door frame	(PL) 2069 / 2017 (CZ/SK)		
h4	ernal height of door frame	(PL) 2027 / 1975 (CZ/SK)		
outer door frame		**"70"**	**"80"**	**"90"**
s1	door leaf width	718	818	918
s2	width of wall opening	798	898	998
s3	outer width of door frame	788	888	988
s4	internal width of door frame	703	803	903
h1	door leaf height	(PL) 2017 / 1965 (CZ/SK)		
h2	height of wall opening	(PL) 2066 / 2014 (CZ/SK)		
h3	outer height of door frame	(PL) 2059 / 2007 (CZ/SK)		
h4	ernal height of door frame	(PL) 2017 / 1965 (CZ/SK)		

ATTENTION:
It's possible to paint SARA-PRO door frame with a wall paint after previous painting with a primer paint included in the package

ORS5 Housing system for metal frame





FEATURES

Housing (covering) of metal frame allows to install new doors in the rooms, where metal frames are mounted in accordance with the Polish standard (concerning dimensions) without necessity to remove these frames. The advantage of this solution is easy installation with mounting foam, without dirty floors and walls and the ability to mount a standard foiled INVADO door leaves.

DOOR FRAME FOR DOOR LEAVES IN WIDTH

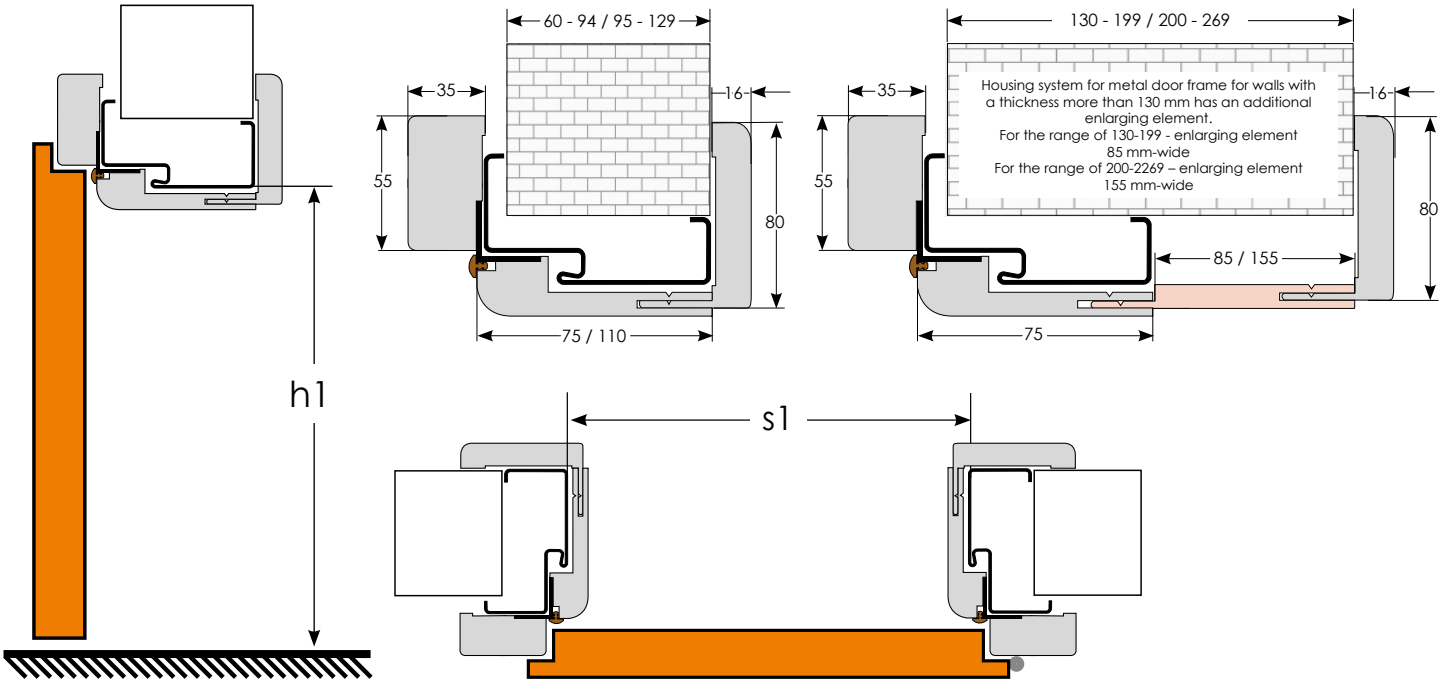
- width of single doors"60" to "100"

RANGES OF WALL THICKNESS COVERING

- 60 -94, 95-129, 130-199, 200 - 269

INTERNAL DIMENSIONS OF METAL DOOR FRAME (mm)

door leaf:		"60"	"70"	"80"	"90"
s1	door leaf width	600	700	800	900
h1	door leaf height	(PL) 2025 / 1975 (CZ/SK)			



HANDLES

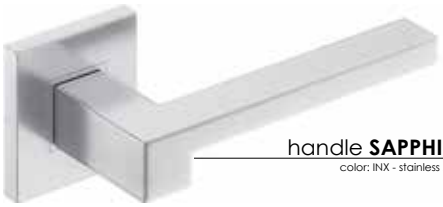
handle **PRESTO**
color: M9/M6 - nickel/chrome

handle **GIUSSY**
color: M9/M6 - nickel/chrome (photo)
M3 - brown grafiatto

handle **INVADO**
color: M9/M6 - nickel/chrome

handle **UNO**
color: INX - stainless steel

handle **UNO-R**
color: INX - stainless steel



handle **SAPPHIRE**
color: INX - stainless steel

handle **FLIP**
color: A/M6 - anthracite/chrome (photo)
SN/M6 - satinated nickel/chrome

handle **ENTRA**
color: A/M6 - anthracite/chrome (photo)
SN/M6 - satinated nickel/chrome

handle **DUO**
color: G/M6 - graphite/chrome (photo)
SN/M6 - satinated nickel/chrome

handle **TOTAL-Q**
color: M6 - chrome (photo)
M4 - matt chrome
B - black

handle **SPIGOLA-QR**
color: B - black (photo)
M6 - chrome
M4 - matt chrome

handle **SPARK**
color: SN - satinated nickel

handle **SPARK FIT**
color: B - black

handle **EUFORIO**
color: B - black

AVAILABLE SHIELDS:

available for: **PRESTO / GIUSSY / INVADO**

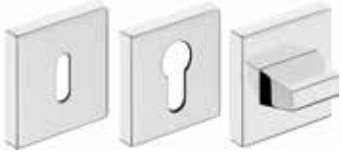
available for: **UNO-R**

available for: **SAPPHIRE**

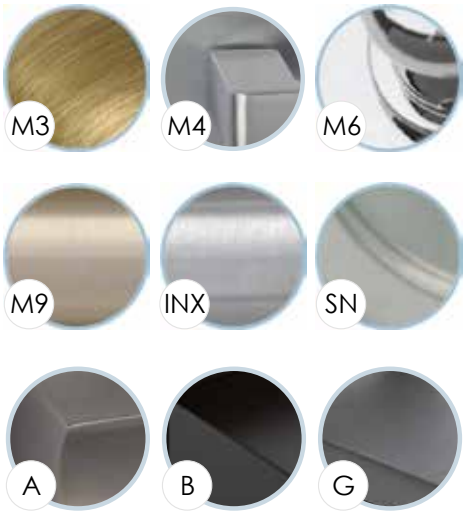
available for: **FLIP / ENTRA**

available for: **DUO**

available for: **TOTAL-Q**



available for: **SPIGOLA QR / SPARK / SPARK FIT / EUFORIO**



Foiled and modular doors

caps for hinges
(color: chrome, satinated chrome, black or brass)

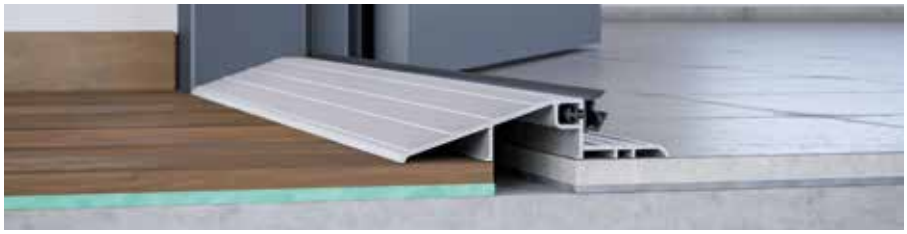
hinge

hidden hinge
(non-rebated doors)

cylinder lock
insert

automatic door
bottom seal

parthole
(color: black or silver with satinated or transparent glass)



aluminum threshold

ventilation sleeves – round

ventilation sleeves – square

ventilation grid

door seal
(package 5,5 m)
Available colours:
BLACK /WHITE / GRAY / BROWN / BEIGE

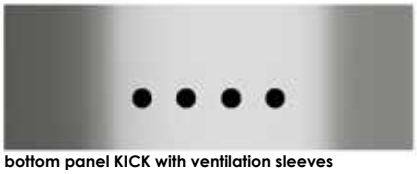
Metal panels KICK and PUSH

METAL PANELS KICK and PUSH - INFORMATION

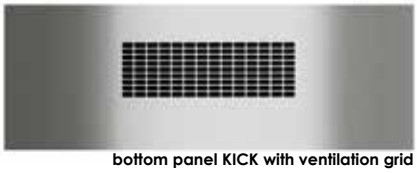
- material: stainless steel polished
- dimensions: width matched to the door leaf, height 300, thickness 0,6 mm
- ventilation undercut - height: 15 mm
- ventilation sleeves - diameter: 40 mm (depending on the width of the door leaf, a different number of ventilation sleeves are used “60” - 3 sleeves / “70” - 4 sleeves / “80” - 5 sleeves / “90 - “100” - 6 sleeves
- ventilation grid - dimensions: 430 x 110 mm

bottom panel KICK /PUSH (with handle holes)

bottom panel KICK with ventilation undercut



bottom panel KICK with ventilation sleeves



bottom panel KICK with ventilation grid

Sliding systems

key hook lock
WC \ KEY

grip with broken key,
thimble
and striking plate

grip with WC knob,
thimble
and striking plate

grip and thimble

slowing down device

seal
(hidden in the wall
sliding system)

profiles and architraves
(hidden in the wall
sliding system)

brush
(hidden in the wall
sliding system)

bumper
(on-wall sliding system)

rail cover
(on-wall sliding system)

Technical doors

cylinder lock insert
(Guardia / Ignis)

cylinder lock insert
with a knob WILKA (Egida)

automatic door
bottom seal (Guardia / Egida)

panoramic viewfinder
(Guardia / Egida)

self-closer
(Guardia / Ignis)

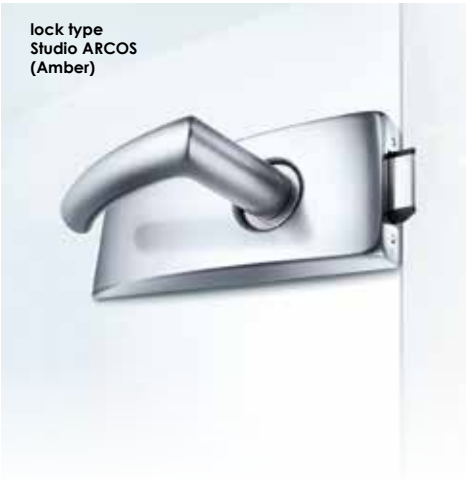
intumescent seals
(Guardia)

cylinder
lock
(Guardia)

hinge with
regulation
(Guardia)

handle QUEBECK (TYTAN / INOX) / ROYAL (INOX)
(Egida)

Glass doors



Prestige

WATCH ON OUR YOUTUBE CHANNEL
PRESTIGE SKIRTINGS INSTALLATION

model P124

dimension (mm): **100 x 16 x 2400**

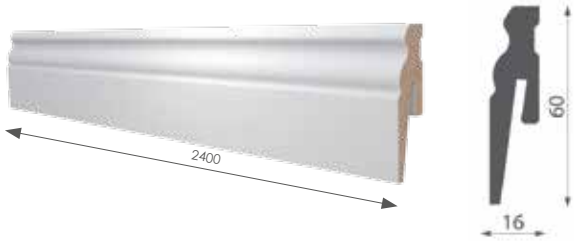
available decors:

white primer foil B145 (for painting)

ENDURO foil

ECO-VENEER

model P125



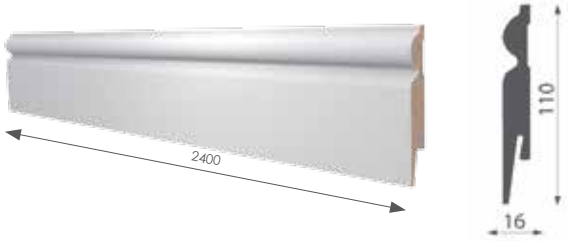
dimension (mm): **60 x 16 x 2400**

available decors:

white primer foil B145 (for painting)

ENDURO foil - white B134

model P127



dimension (mm): **110 x 16 x 2400**

available decors:

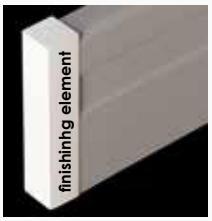
white primer foil B145 (for painting)

ENDURO foil - white B134

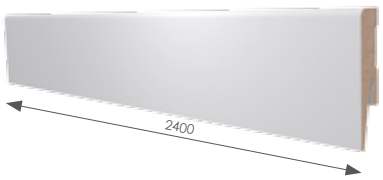
ADDITIONAL OPTIONS AT EXTRA CHARGE

- finishing element 20 x 20 x 120 mm
- clips – 30 pcs/package

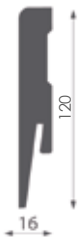
Length of skirting – 240 cm skirtings are packed 5 pcs/package prices are quoted per 1 piece



model P129 / P402 / P403



P129



P402

P403

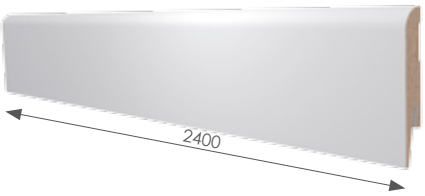
available decors:
white primer foil B145 (for painting)
ENDURO foil: profiles P402 and P403 available only in P134 decor
okleina ECO-VENEER

model P130

dimension (mm): **100 x 16 x 2400**

available decors:
white primer foil B145 (for painting)
ENDURO foil - white B134

model P132



dimension (mm):**100 x 16 x 2400**

available decors:
white primer foil B145 (for painting)
ENDURO foil - white B134

ARBONIA Group

EXPORT MANAGERS

Tel. +48 34 351 05 50
Mob. +48 508 052 407

Tel. +48 34 351 38 78
Mob. +48 503 186 762

Tel. +48 34 351 05 49
Mob. +48 509 680 283

Tel. +48 34 351 38 82
Mob. +48 513 120 072

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INVADO doors

INVADO Sp. z o.o.
Dzielna, ul. Leśna 2
42-793 Ciasna, Poland

e-mail: biuro@invado.pl
tel. +48 34 351 05 40
fax +48 34 353 56 02

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29.03.2021

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